

TOYOTA LAND CRUISER 100

No.: 5794.1/6 Radiator & engine
5795.1/6 Gearbox
5796.1/6 Transfer case

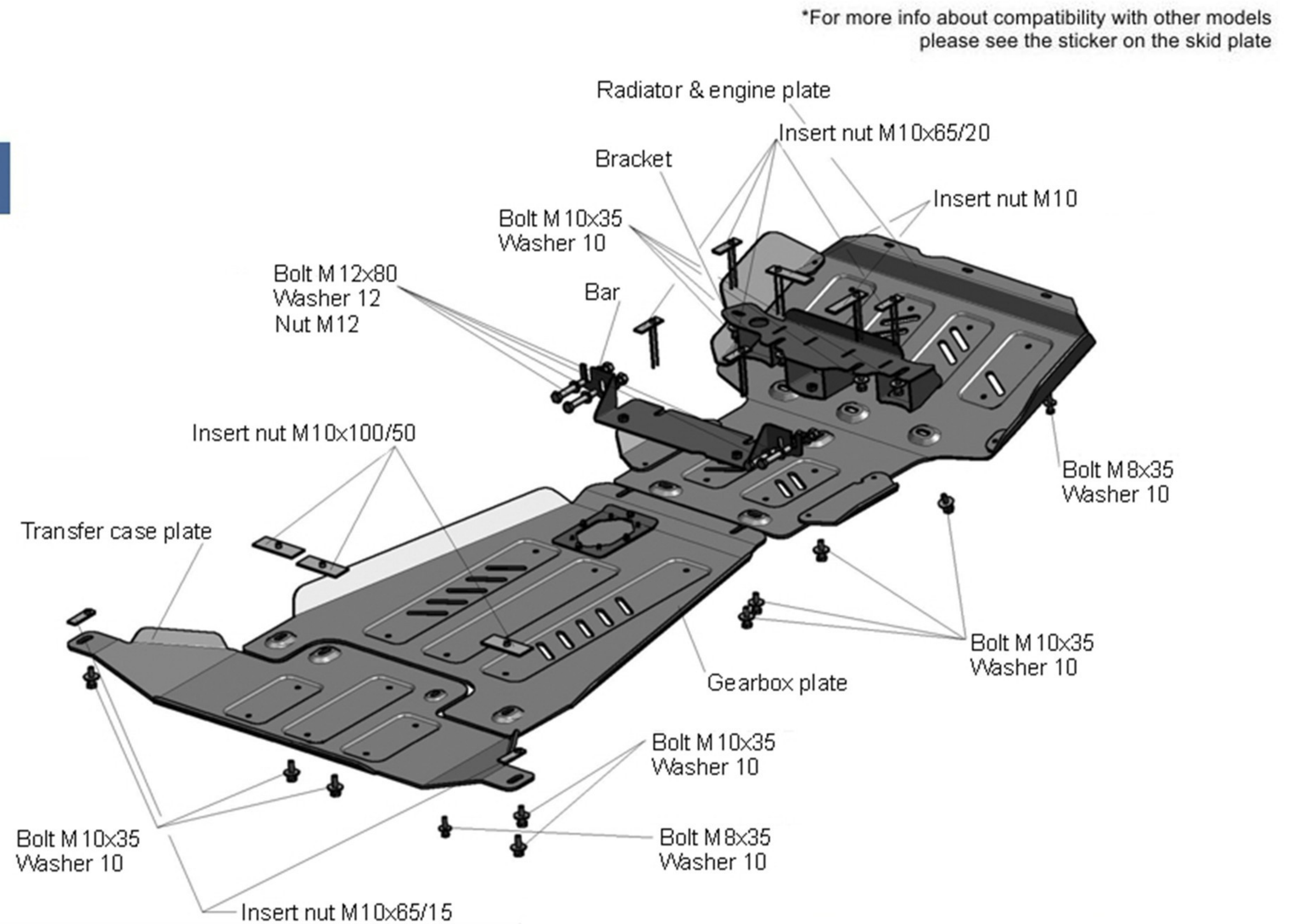
Year: 1998-2007

Engine: 4.2D

Transmission: AT

FITTING KIT

1. Bolt M8x35.....	4 pc
2. Bolt M10x35.....	17 pc
3. Bolt M12x80.....	4 pc
4. Bracket.....	1 pc
5. Bar.....	1 pc
6. Nut M12.....	4 pc
7. Insert nut M10.....	2 pc
8. Insert nut M10x65/15.....	2 pc
9. Insert nut M10x65/20.....	4 pc
10. Insert nut M10x100/50.....	3 pc
11. Washer 8.....	4 pc
12. Washer 10.....	17 pc
13. Washer 12.....	8 pc



INSTALLATION INSTRUCTIONS

1. Remove factory guard from radiator and transfer case.
2. Mount insert nuts M10 and M10x65/20 to original apertures in front end of front underframe, then screw bolts M10x35 into insert nuts M10x65/20. Screw bolt M10x35 to insert nut M10 on the right from driver. Install bracket.
3. Mount insert nuts M10x65/20 into rear cross-bar of front underframe. Screw original bolts out of cross-bar. Mount RIVAL bar to cross-bar with bolts M12x80 and nuts M12.
4. Mount radiator & engine plate. Fix front end with bolts M8x35, then fix middle part to mounted bracket. Fix rear end to cross-bar with bolts M10x35.
5. Place insert nuts M10x100/50 into original apertures of rear gearbox bar.
6. Mount gearbox plate. Fix front end to mounted bar, then fix its rear end to original bar with bolts M10x35.
7. Mount insert nuts M10x65/15 over original apertures of underframe.
8. Fix front end of transfer case plate to original gearbox bar with bolt M8x35 to original threaded aperture, also fix by bolt M8x35. Fix rear end to underframe with bolts M10x35.
8. Tighten all screws (50 Nm for M10, 30 Nm for M8, 10 Nm for M6). Do not use pneumatic or power tools to tighten.



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