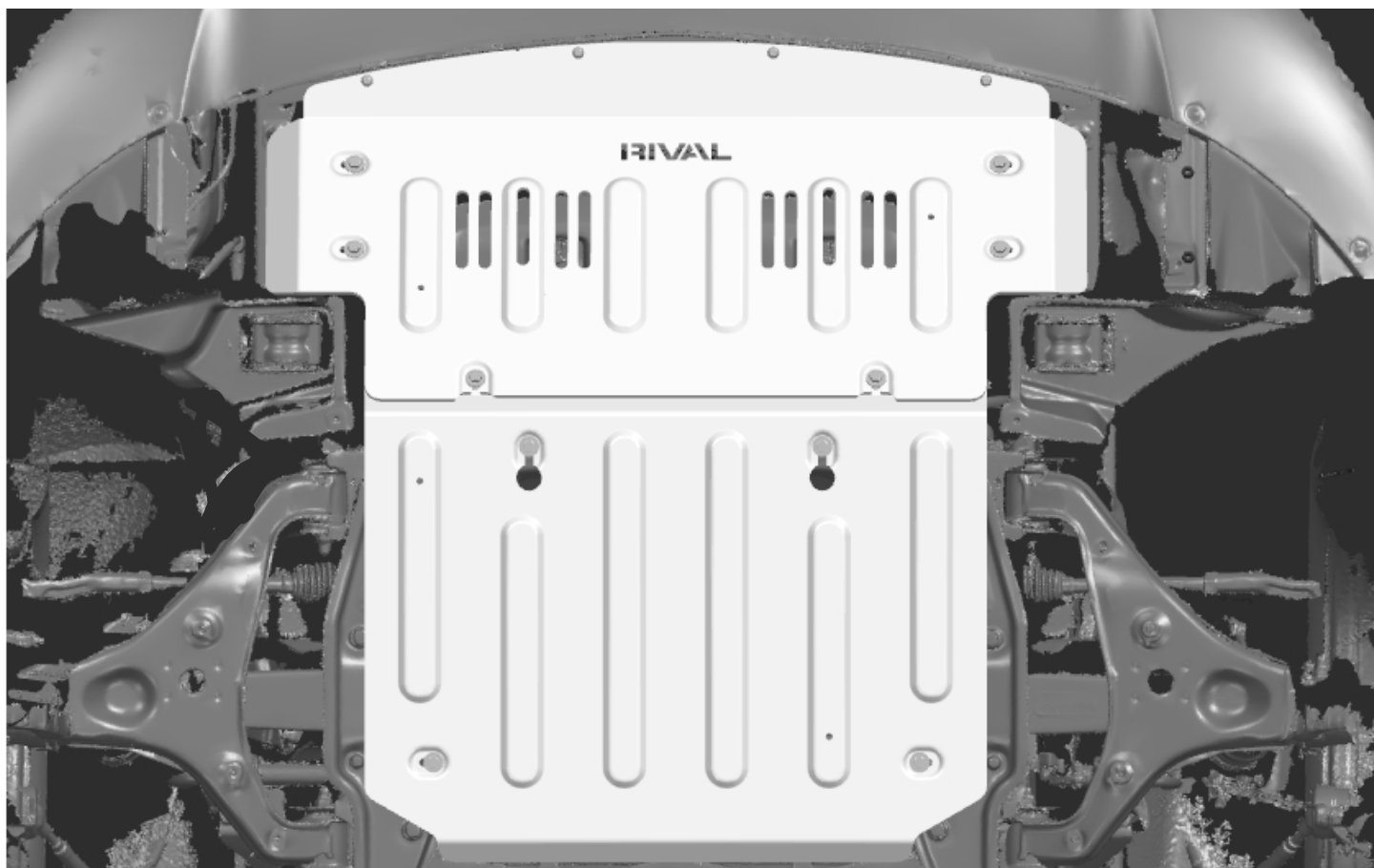


INSTALLATION MANUAL

PRODUCT: ENGINE SKID PLATE

APPLICATION: MERCEDES BENZ SPRINTER (2023-)

PART NO: 2333.3961.1.6



CAUTION!

To reduce the risk of serious injury or damage to property: Before you start installing and using this product, read the full instructions, pay special attention to the conditions of safe use and recommendations for installation! When installing or maintaining this product, it is necessary to use protective goggles. Check the integrity of the structure and the moment the fastening is tightened every 250 miles (400 kms) of mileage. Do not use this product if there is damage to the structure or fasteners!

NOTICE

Skid plate is an additional protection, but it can not guarantee to protect against all possible damage in collisions. When driving, be careful of objects and terrain that may damage sensitive parts of the vehicle.

ENGINE SKID PLATE



Part number 2333.3961.1.6

Suited to vehicle: MERCEDES BENZ SPRINTER V-2.1D; AT; 4WD (2023-)

Material: Aluminum



SAFETY NOTICE

- * The RIVAL engine skid plate is designed to complement the use and design of the specified vehicle under conditions specified by the vehicle manufacturer.
- * While driving the vehicle at any speed, collision with any other vehicle, animal or object must always be avoided.
- * Following any collision with any other vehicle, animal or object, the RIVAL engine skid plate and the vehicle must be inspected by a specialized or suitably qualified vehicle repairer for possible damage to the components and assemblies in order to confirm suitability for further use of the vehicle.
- * It is strongly recommended that you do not operate a vehicle with a damaged engine skid plate or its components. In the case of damage, please contact the nearest RIVAL dealer. Vehicle, or where the skid plate has been damaged, is extremely dangerous and must be avoided at all cost.

INSTALLATION NOTICE

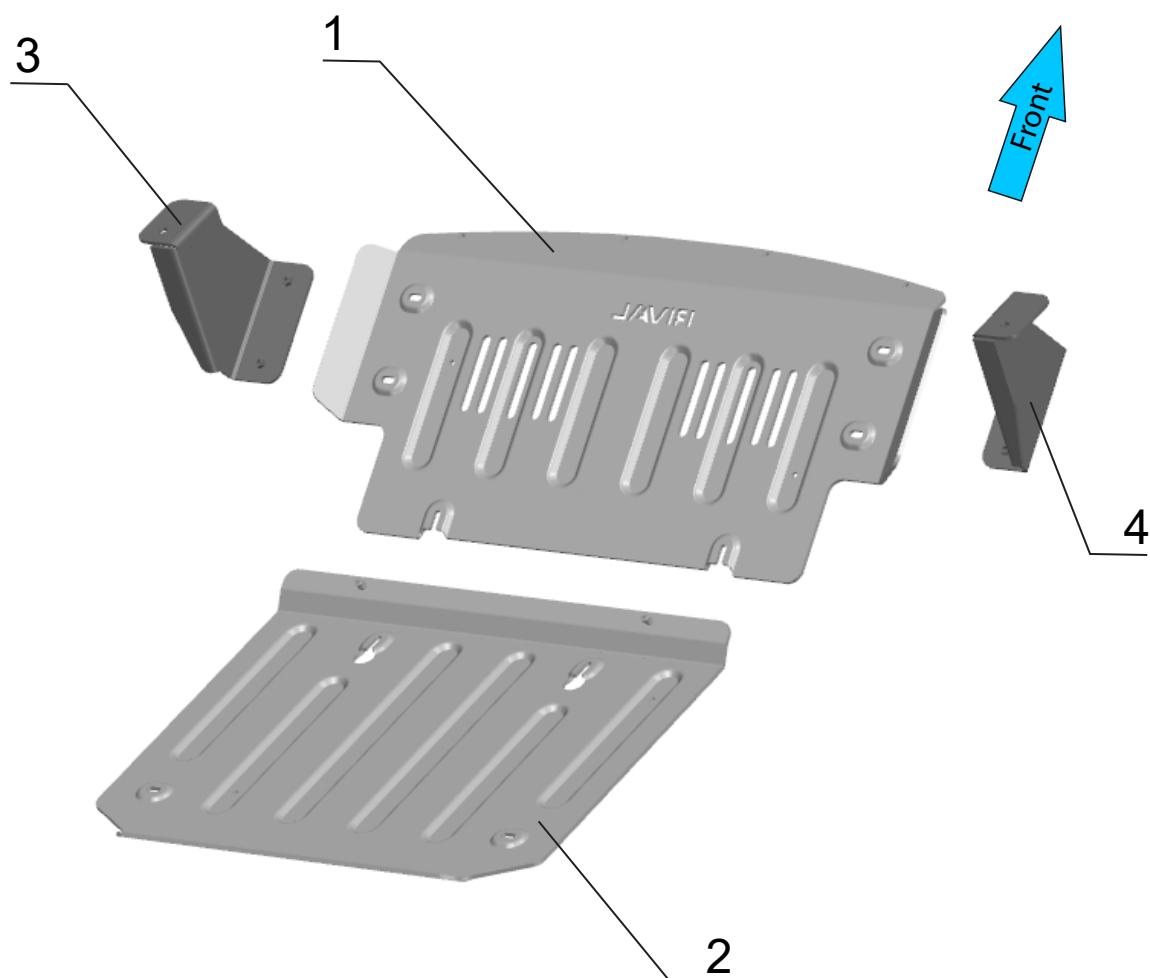
- * The RIVAL engine skid plate must be mounted and affixed to the vehicle according to this installation manual.
- * Personal safety during the installation process must be adhered to at all times.
- * Do not install this skid plate on vehicle models other than those allowed in this manual.
- * Estimated time for installation: 1 hour.

REQUIRED TOOLS

- * Basic tool kit
- * Torque wrench

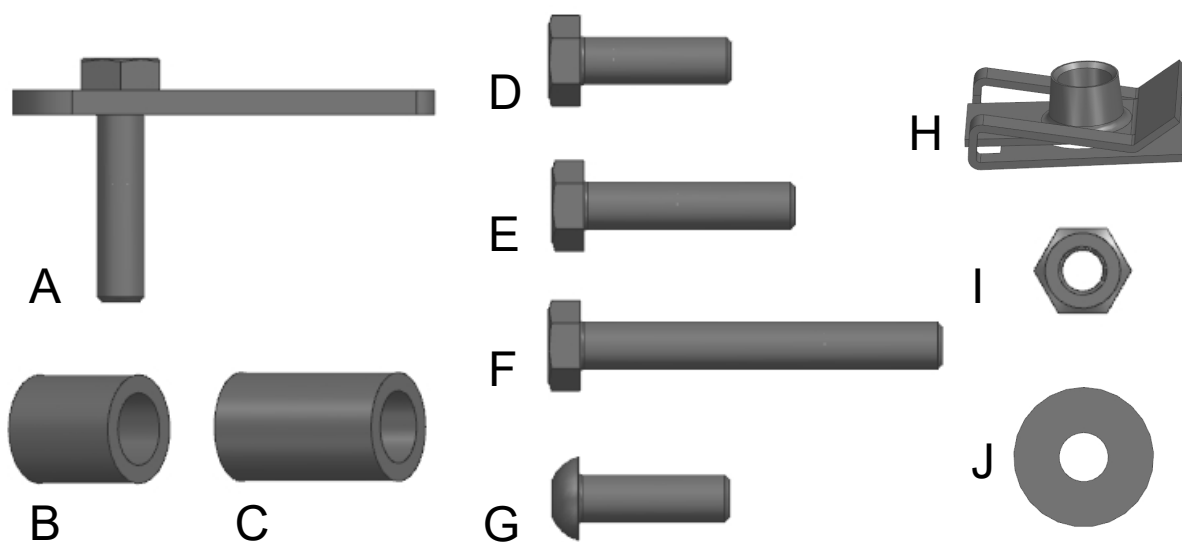
TORQUE SETTING

- * M8 - 24 H·m (17.7 lb/ft)



- | | |
|-----------------------------|-------|
| 1. Engine skid plate 1..... | Qty 1 |
| 2. Engine skid plate 2..... | Qty 1 |
| 3. Mount bracket left..... | Qty 1 |
| 4. Mount bracket right..... | Qty 1 |

PARTS LISTING



A. Insert bolt M8.....	Qty 2
B. Spacer 20 MM.....	Qty 2
C. Spacer 30 MM.....	Qty 2
D. Bolt M8x25.....	Qty 4
E. Bolt M8x40.....	Qty 2
F. Bolt M8x60.....	Qty 2
G. Screw M8x25.....	Qty 4
H. U-nut M8.....	Qty 6
I. Nut M8.....	Qty 2
J. Washer 8.....	Qty 16

INSTALLATION PROCEDURE



***If equipped, remove the factory skid plate or any other aftermarket skid plate.**

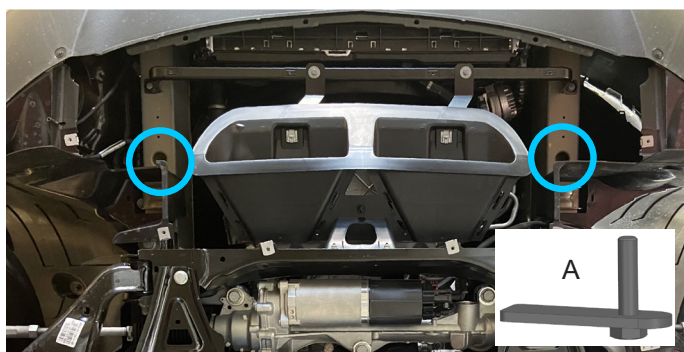


Fig. 1

1. Put insert bolts M8 (item A), as shown in fig.1.

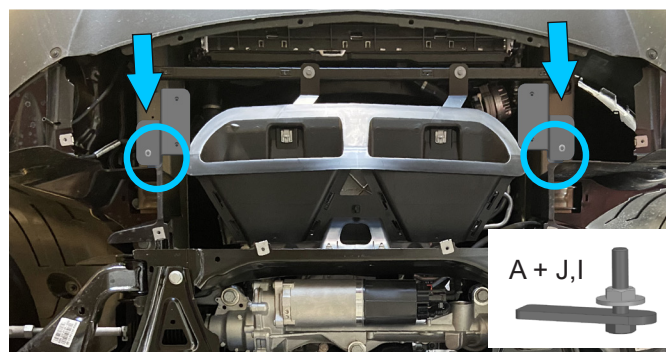


Fig. 2

2. Fix brackets (item 3,4) to the frame, using nuts M8 and washers M8 (item J,I), as shown in fig.2.

***Do not tighten yet.**

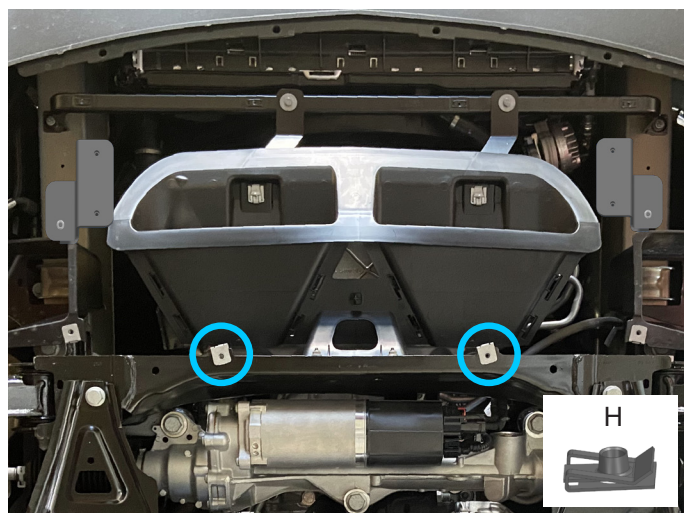


Fig. 3

3. Replace OEM cage nuts with U-nuts M8 (item H), as shown in fig.3.

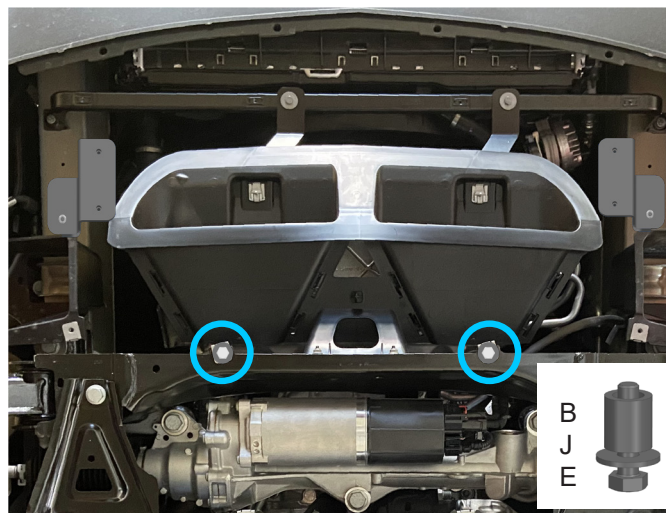


Fig. 4

4. Screw bolts M8x40 with washers 8 and spacers 20mm (item E, J, B) on 2-3 turns, as shown in fig.4.

***Do not tighten yet.**

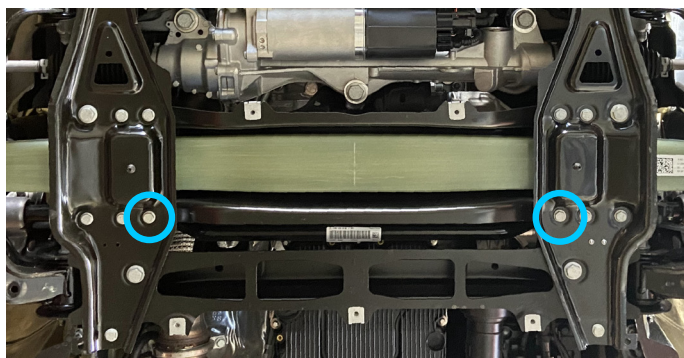


Fig. 5

5. Unscrew OEM bolts, as shown in fig.5.

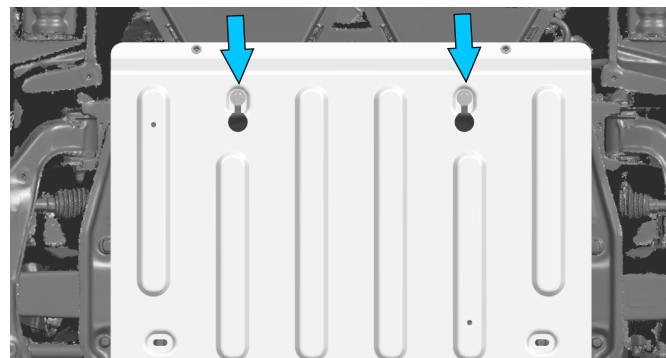


Fig. 6

6. Put the skid plate 2 (item 2) on pre-installed bolts M8x40 (item E), as shown in fig.6.

INSTALLATION PROCEDURE

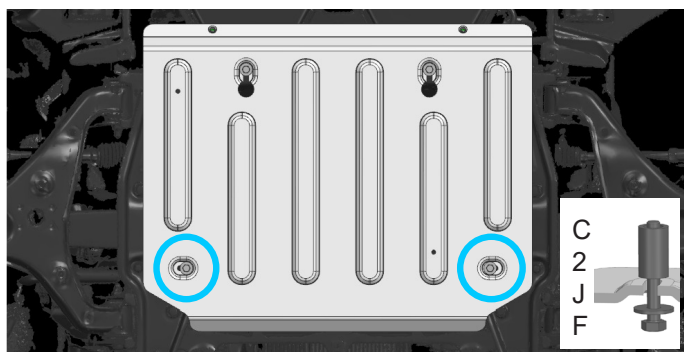


Fig. 7

7. Fix the back side of the skid plate 2 (item 2), using bolts M8x60, washers 8, spacers 30mm (item F, J, C), as shown in fig.7.

***Do not tighten yet.**

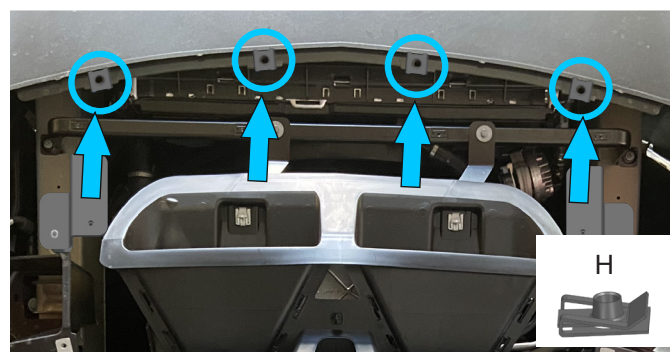


Fig. 8

8. Install the U-nuts M8 on the bumper (item H), as shown in fig.8.



Fig. 9

9. Screw bolts M8x25 and washers M8 (item D, J) on 2-3 turns, as shown in fig.9.

***Do not tighten yet.**

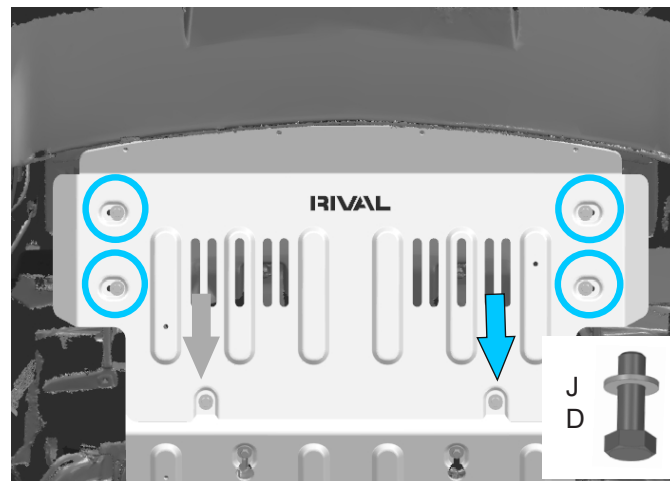


Fig. 10

10. Put the skid plate 1 (item 1) on pre-installed bolts (step 9), then fix it to the brackets (3,4), using bolts M8x25 and washers M8 (item D, J), as shown in fig.10.

***Do not tighten yet.**

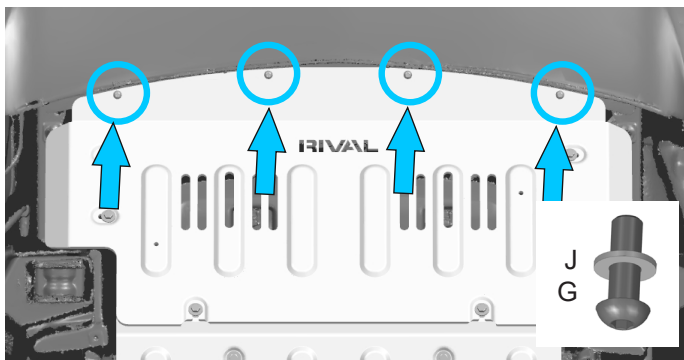


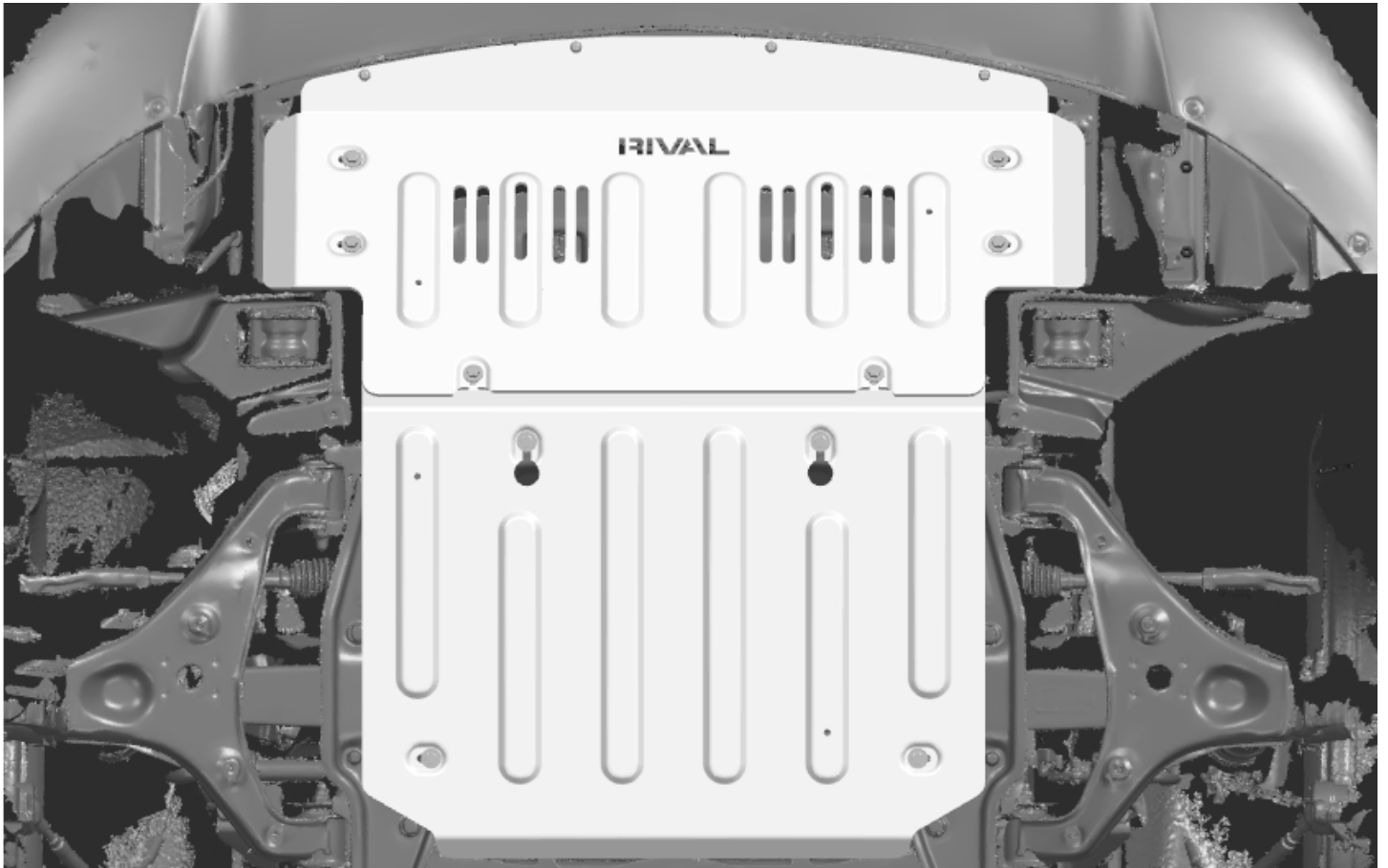
Fig. 11

11. Fix the skid plate 1 (item 1) to the OEM bumper, using bolts 8x25 and wahers M8 (item G, J), as shown in fig.11.

***Tighten hardware after that.**

Before operating a vehicle fitted with RIVAL Skid Plate:

- make sure all fittings are tightened;
- ensure the integrity of the structure and its components.

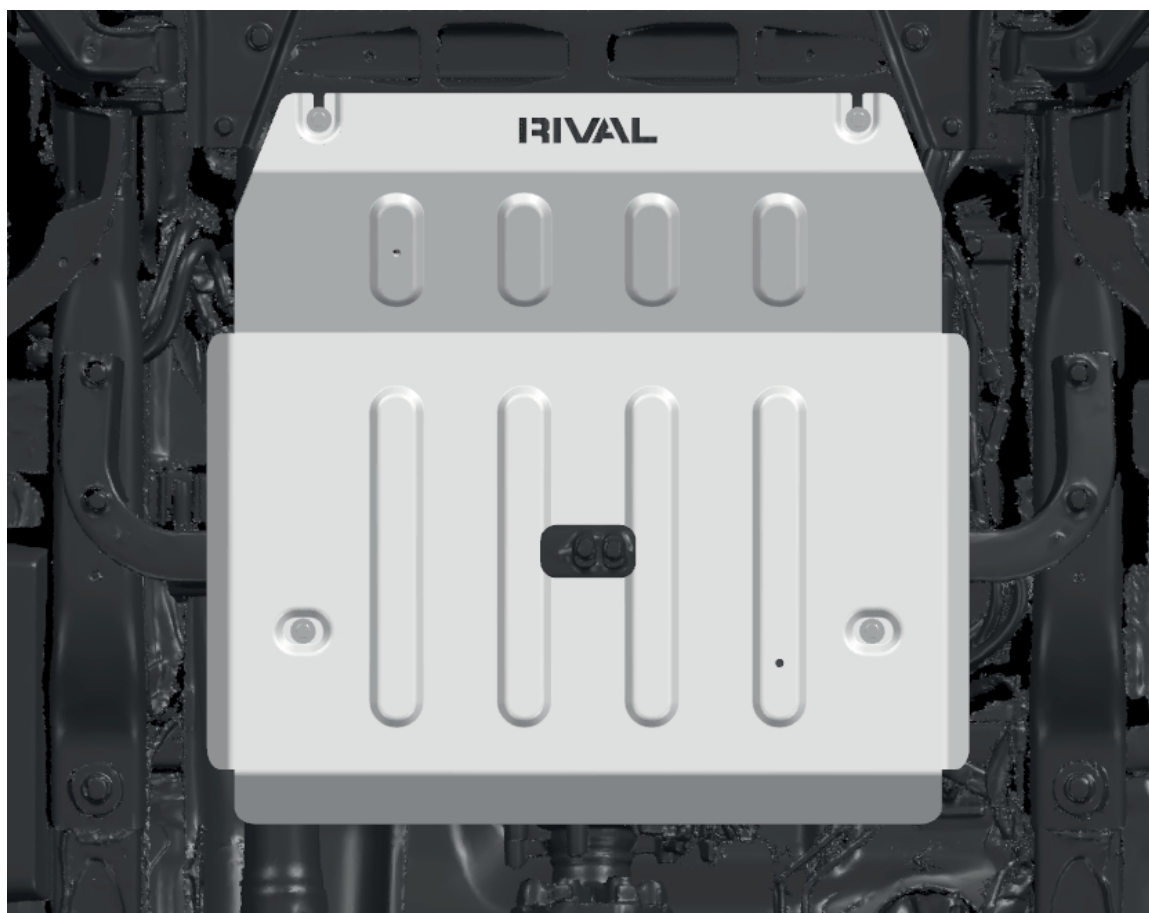


INSTALLATION MANUAL

PRODUCT: GEARBOX SKID PLATE

APPLICATION: MERCEDES BENZ SPRINTER (2023-)

PART NO: 2333.3962.1.6



CAUTION!

To reduce the risk of serious injury or damage to property: Before you start installing and using this product, read the full instructions, pay special attention to the conditions of safe use and recommendations for installation! When installing or maintaining this product, it is necessary to use protective goggles. Check the integrity of the structure and the moment the fastening is tightened every 250 miles (400 kms) of mileage. Do not use this product if there is damage to the structure or fasteners!

NOTICE

Skid plate is an additional protection, but it can not guarantee to protect against all possible damage in collisions. When driving, be careful of objects and terrain that may damage sensitive parts of the vehicle.

GEARBOX SKID PLATE



Part number 2333.3962.1.6

Suited to vehicle: MERCEDES BENZ SPRINTER V-2.1D; AT; 4WD (2023-)

Material: Aluminum



SAFETY NOTICE

- * The RIVAL gearbox skid plate is designed to complement the use and design of the specified vehicle under conditions specified by the vehicle manufacturer.
- * While driving the vehicle at any speed, collision with any other vehicle, animal or object must always be avoided.
- * Following any collision with any other vehicle, animal or object, the RIVAL gearbox skid plate and the vehicle must be inspected by a specialized or suitably qualified vehicle repairer for possible damage to the components and assemblies in order to confirm suitability for further use of the vehicle.
- * It is strongly recommended that you do not operate a vehicle with a damaged gearbox skid plate or its components. In the case of damage, please contact the nearest RIVAL dealer. Vehicle, or where the skid plate has been damaged, is extremely dangerous and must be avoided at all cost.

INSTALLATION NOTICE

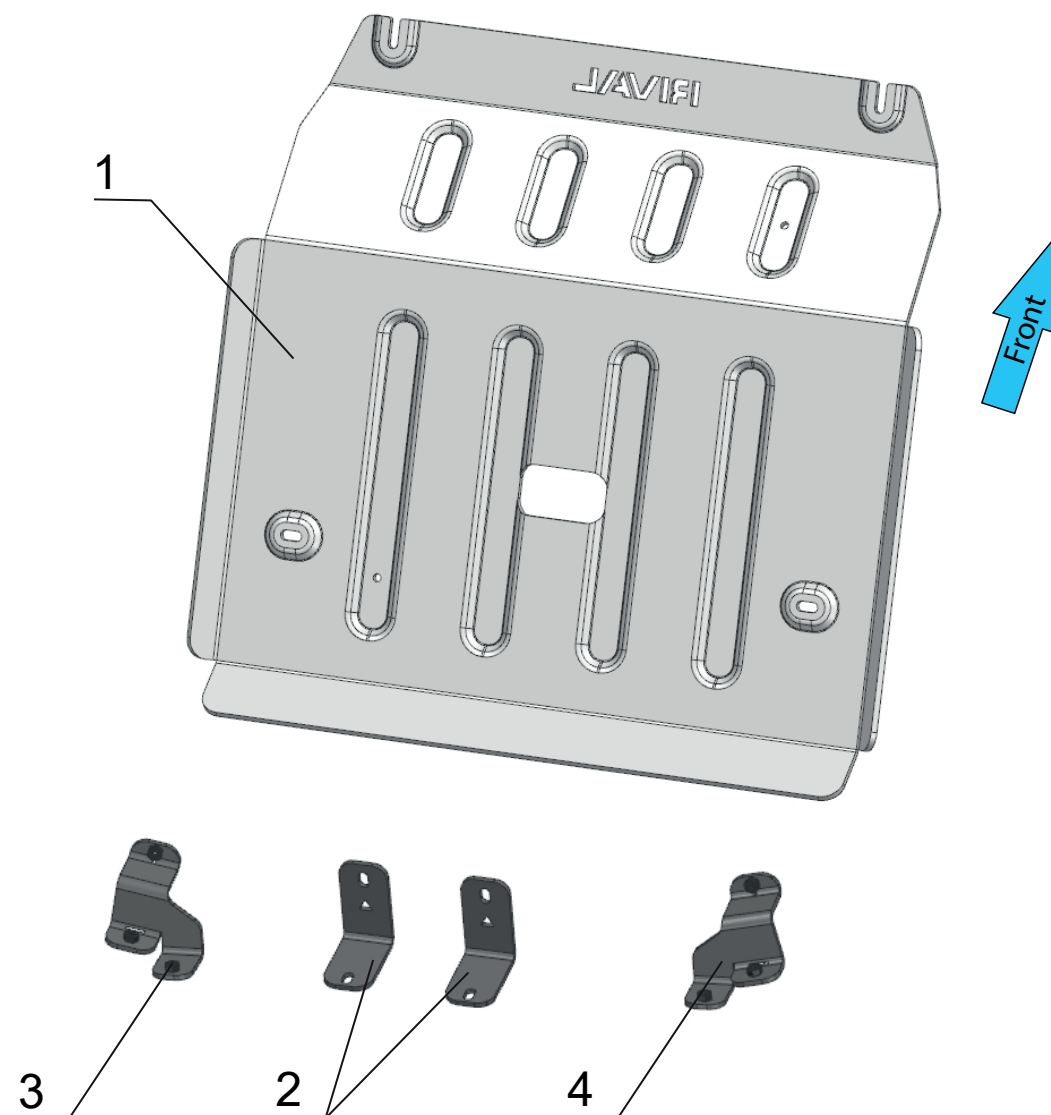
- * The RIVAL gearbox skid plate must be mounted and affixed to the vehicle according to this installation manual.
- * Personal safety during the installation process must be adhered to at all times.
- * Do not install this skid plate on vehicle models other than those allowed in this manual.
- * Estimated time for installation: 1 hour.

REQUIRED TOOLS

- * Basic tool kit
- * Torque wrench

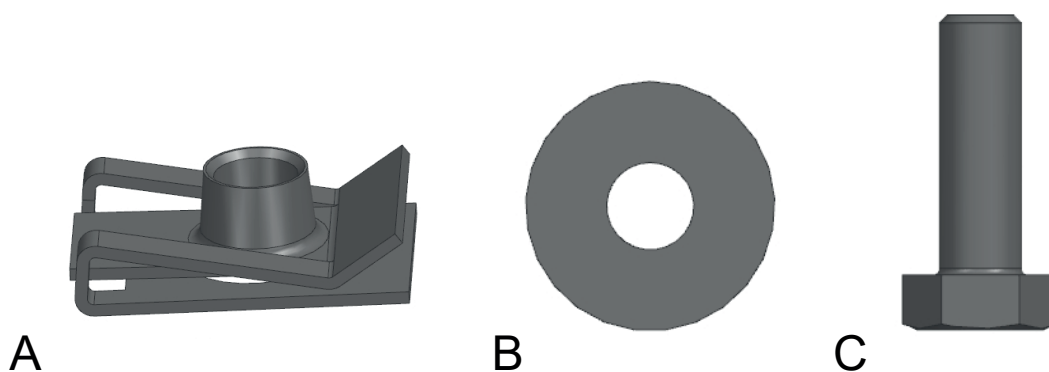
TORQUE SETTING

- * M8 - 24 H·m (17.7 lb/ft)



- | | |
|-------------------------------|-------|
| 1. Gearbox skid plate..... | Qty 1 |
| 2. Mount bracket 1..... | Qty 2 |
| 3. Mount bracket 2 left..... | Qty 1 |
| 4. Mount bracket 2 right..... | Qty 1 |

PARTS LISTING



A. U-nut M8.....	Qty 2
B. Washer 8.....	Qty 8
C. Bolt M8x25.....	Qty 8

INSTALLATION PROCEDURE



***If equipped, remove the factory skid plate or any other aftermarket skid plate.**

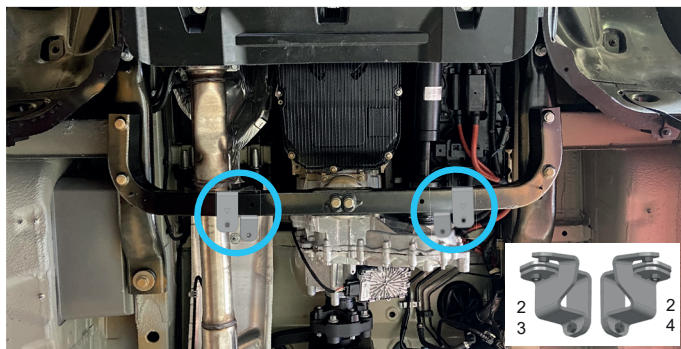


Fig. 1

1. Put the brackets (item 2,3,4) on the frame, as shown in fig.1. Fix the brackets together, using bolts M8x25 and washers M8 (item C,B), as shown in fig.2.

***Do not tighten yet.**

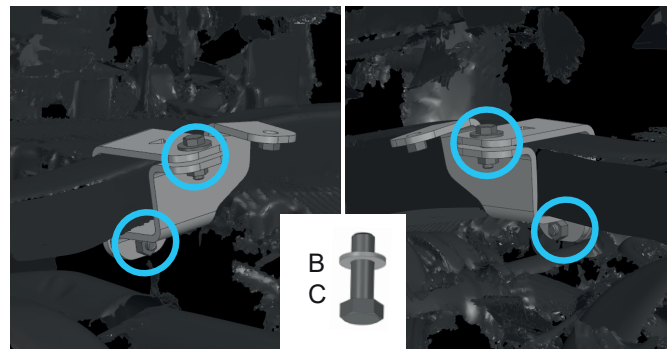


Fig. 2

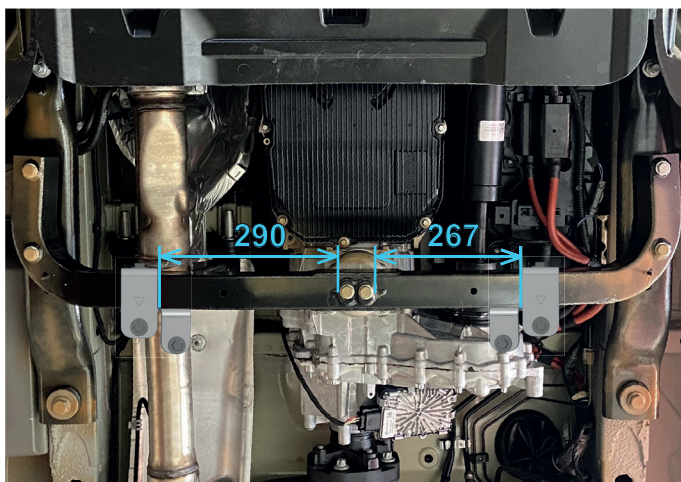


Fig. 3

2. Set the brackets to the distance, as shown in fig.3.

***Tighten hardware after that.**



Fig. 4

3. Replace OEM cage nuts with U-nuts (item A), as shown in fig.4.

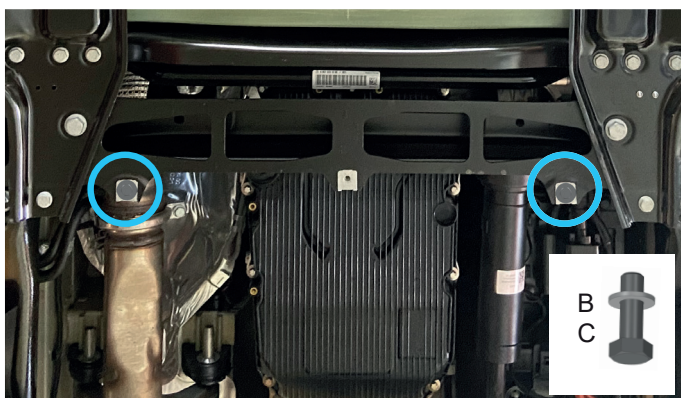


Fig. 5

4. Screw bolts M8x25 and washers M8 (item C, B) on 2-3 turns, as shown in fig.5.

***Do not tighten yet.**

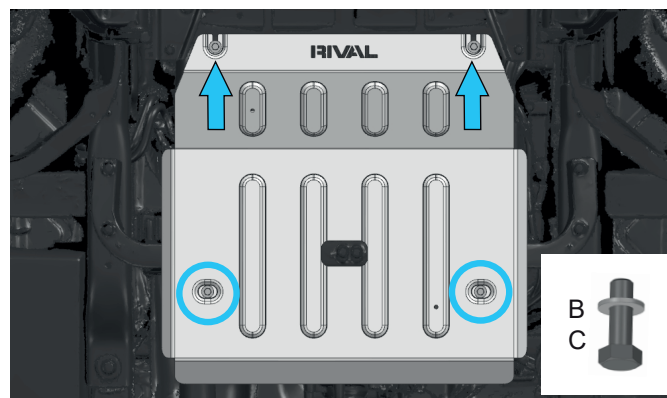


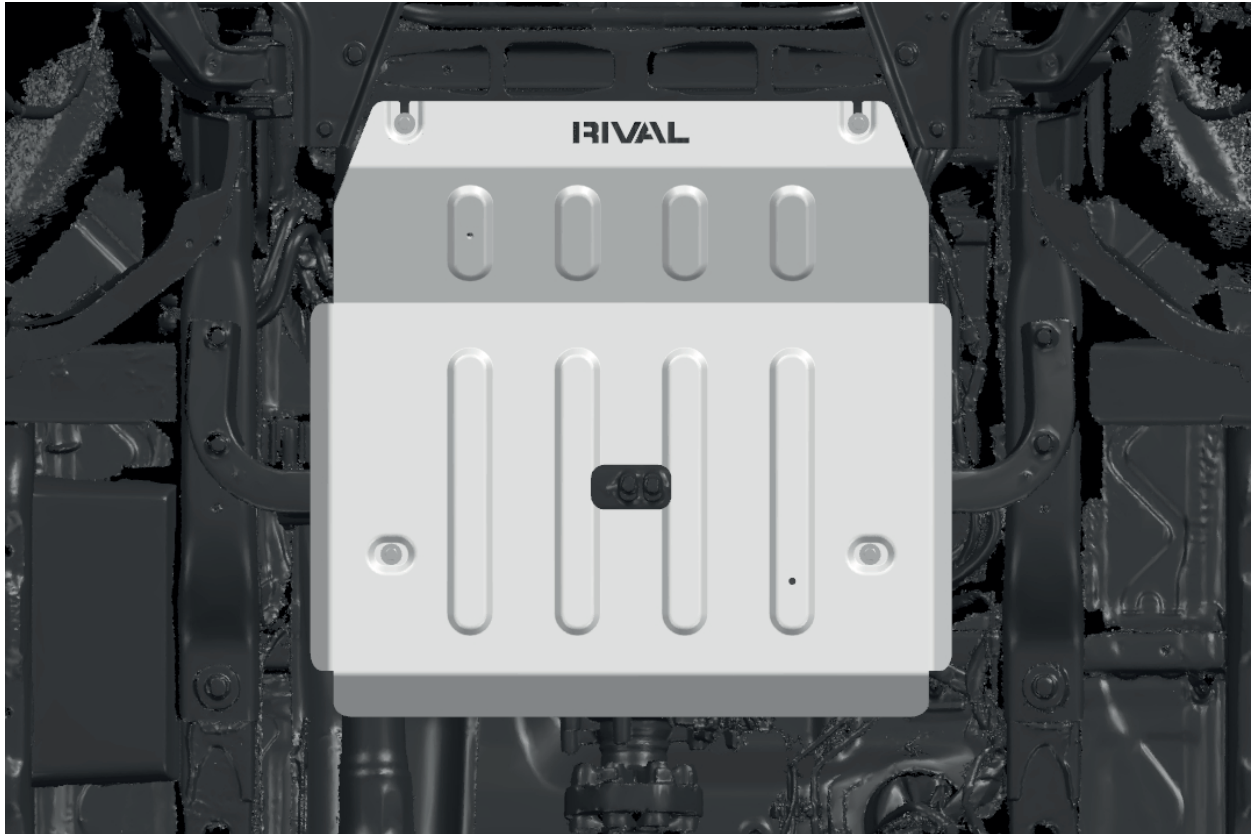
Fig. 6

5. Put the skid plate (item 1) on pre-installed bolts, then fix it to the brackets, using bolts M8x25 and washers M8 (item C, B), as shown in fig.6.

***Tighten hardware after that.**

Before operating a vehicle fitted with RIVAL Skid Plate:

- make sure all fittings are tightened;
- ensure the integrity of the structure and its components.



PRODUCT: FUEL TANK SKID PLATE

APPLICATION: MERCEDES BENZ SPRINTER (2023-present)

PART NO: 2333.3963.1.6



CAUTION!

To reduce the risk of serious injury or damage to property: Before you start installing and using this product, read the full instructions, pay special attention to the conditions of safe use and recommendations for installation! When installing or maintaining this product, it is necessary to use protective goggles. Check the integrity of the structure and the moment the fastening is tightened every 250 miles (400 kms) of mileage. Do not use this product if there is damage to the structure or fasteners!

NOTICE

Skid plate is an additional protection, but it can not guarantee to protect against all possible damage in collisions. When driving, be careful of objects and terrain that may damage sensitive parts of the vehicle.

FUEL TANK SKID PLATE

RIVAL

Part number 2333.3963.1.6

Suited to vehicle: MERCEDES BENZ SPRINTER V-2.1D; AT; 4WD (2023-present)

Material: Aluminum



SAFETY NOTICE

- * The RIVAL skid plate is designed to complement the use and design of the specified vehicle under conditions specified by the vehicle manufacturer.
- * While driving the vehicle at any speed, collision with any other vehicle, animal or object must always be avoided.
- * Following any collision with any other vehicle, animal or object, the RIVAL skid plate and the vehicle must be inspected by a specialized or suitably qualified vehicle repairer for possible damage to the components and assemblies in order to confirm suitability for further use of the vehicle.
- * It is strongly recommended that you do not operate a vehicle with a damaged skid plate or its components. In the case of damage, please contact the nearest RIVAL dealer. Vehicle, or where the skid plate has been damaged, is extremely dangerous and must be avoided at all cost.

INSTALLATION NOTICE

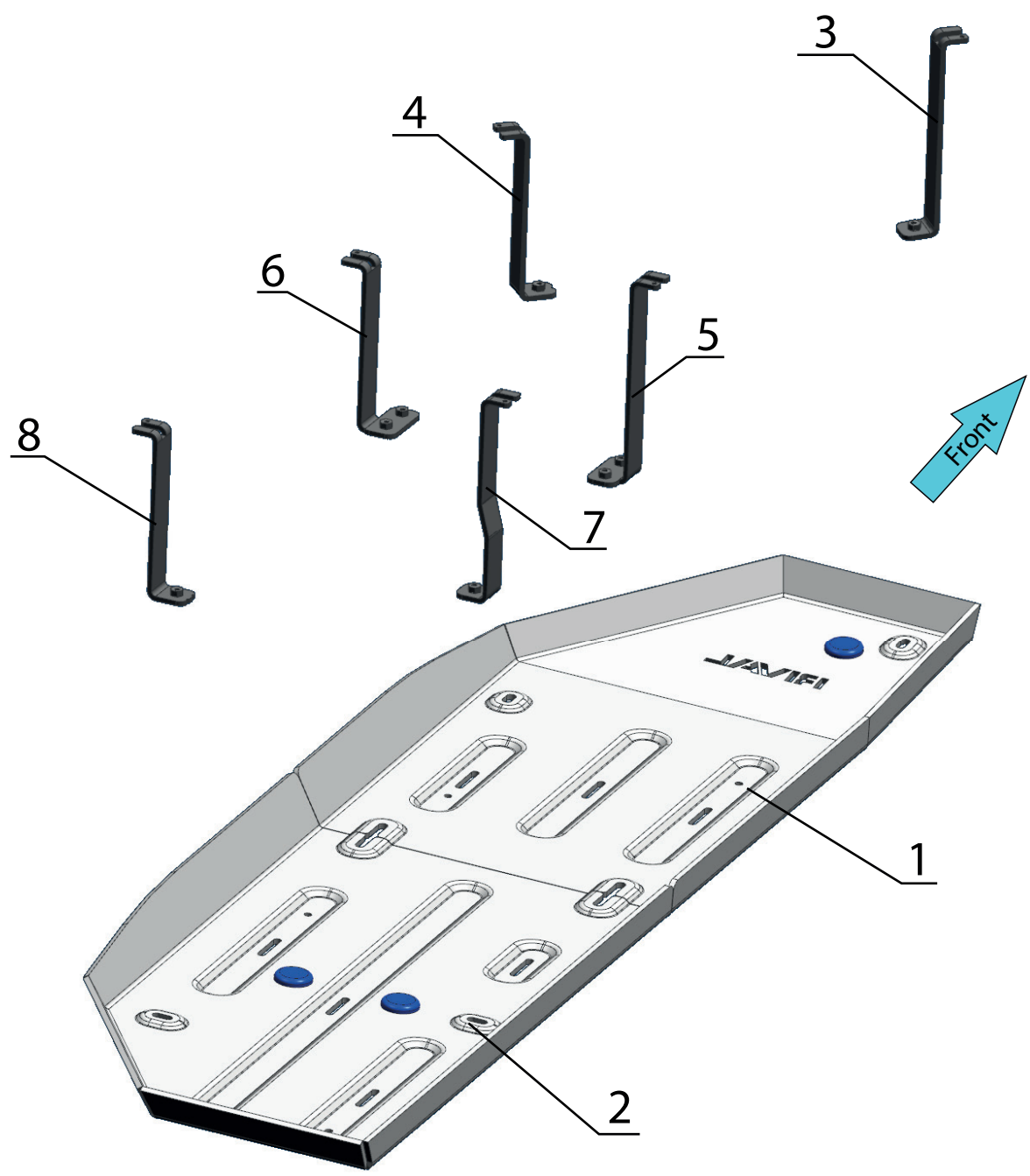
- * The RIVAL skid plate must be mounted and affixed to the vehicle according to this installation manual.
- * Personal safety during the installation process must be adhered to at all times.
- * Do not install this skid plate on vehicle models other than those allowed in this manual.
- * Estimated time for installation: 1 hour.

REQUIRED TOOLS

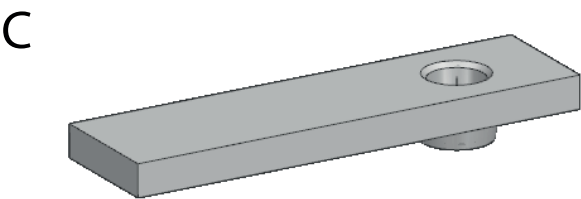
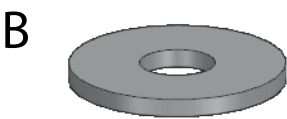
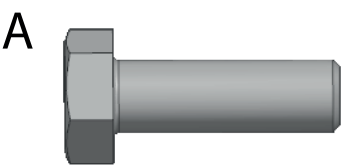
- * Basic tool kit
- * Torque wrench

TORQUE SETTING

- * M8 - 24 H·m (17.7 lb/ft)



1. Fuel tank skid plate p.1.....	Qty 1
2. Fuel tank skid plate p.2.....	Qty 1
3. Front right bracket.....	Qty 1
4. Front left bracket.....	Qty 1
5. Middle right bracket.....	Qty 1
6. Middle left bracket.....	Qty 1
7. Rear right bracket.....	Qty 1
8. Rear left bracket.....	Qty 1



A. Bolt M8x25.....	Qty 9
B. Washer 8.....	Qty 9
C. Insert nut M8.....	Qty 1

***If equipped, remove the factory skid plate or any other aftermarket skid plate.**

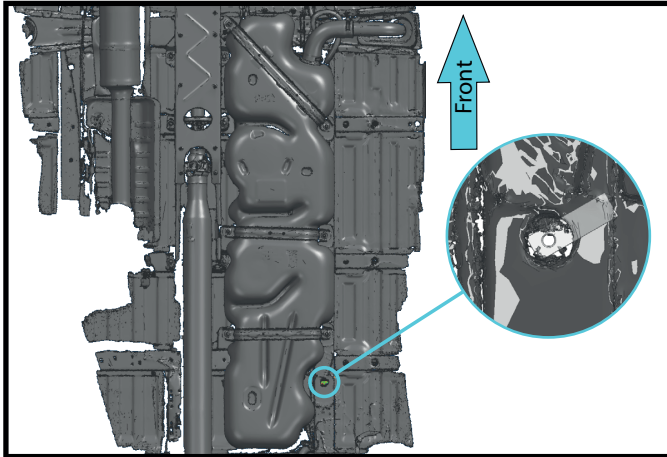


Fig. 1

1. Install insert nut M8 (item C) on the vehicle as shown in fig.1.

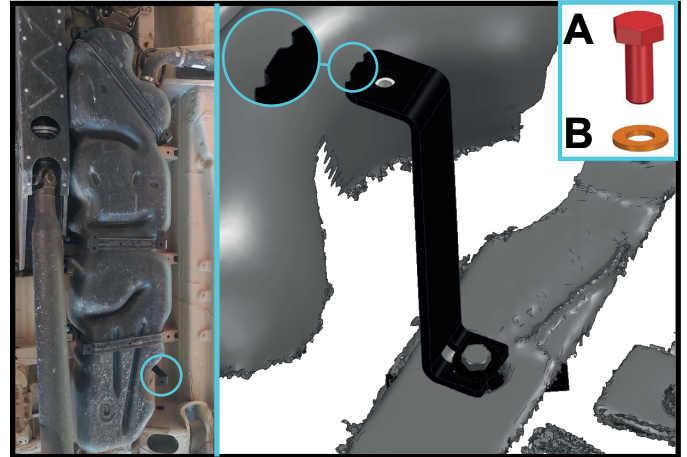


Fig. 2

2. Fix the rear left bracket (item 8) using bolt M8x25 (item A) with washer 8 (item B) as shown in fig.2.

***Do not tighten yet.**

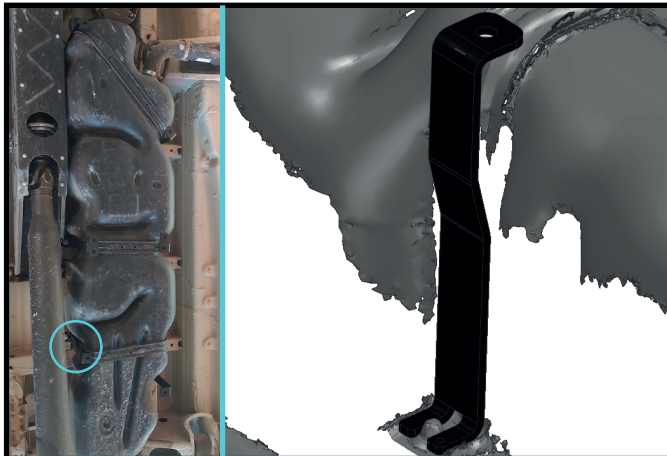


Fig. 3

3. Remove factory bolt. Fix the rear right bracket (item 7) using factory bolt as shown in fig.3.

***Tighten hardware after that.**

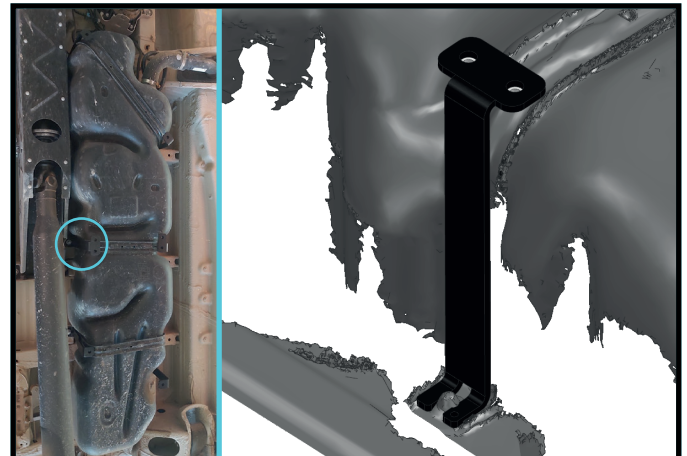


Fig. 4

4. Remove factory bolt. Fix the middle left bracket (item 5) using factory bolt as shown in fig.4.

***Tighten hardware after that.**

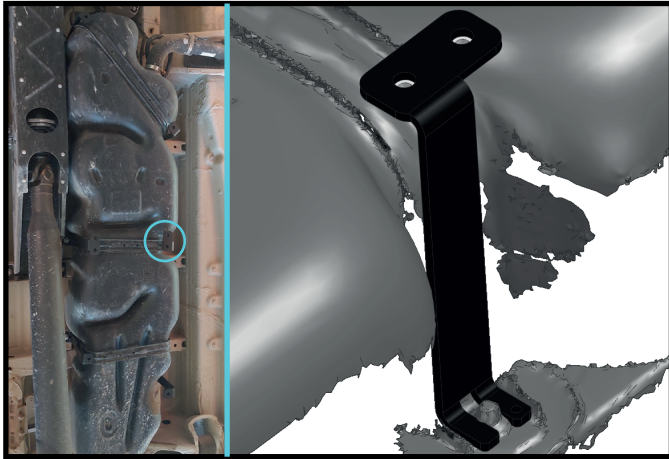


Fig. 5

5. Remove factory bolt. Fix the middle left bracket (item 6) using factory bolt as shown in fig.5.

***Do not tighten yet.**

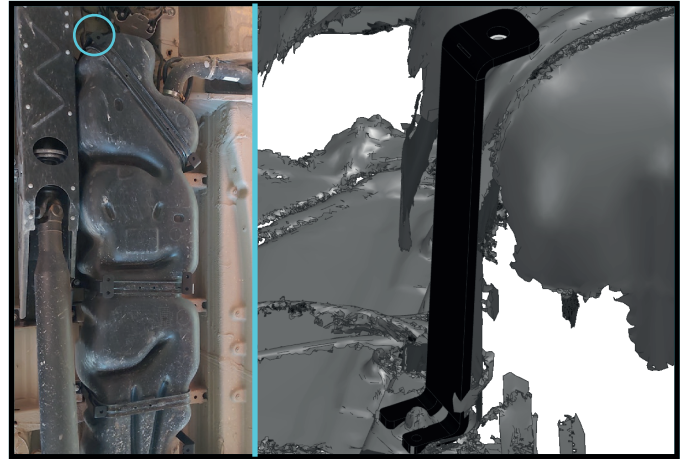


Fig. 6

6. Remove factory bolt. Fix the front right bracket (item 3) using factory bolt as shown in fig.6.

***Tighten hardware after that.**

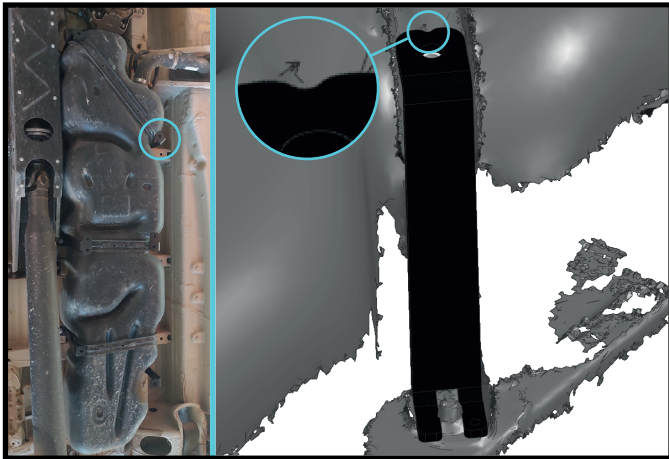


Fig. 7

7. Remove factory bolt. Fix the front left bracket (item 4) using factory bolt as shown in fig.7.

***Do not tighten yet.**

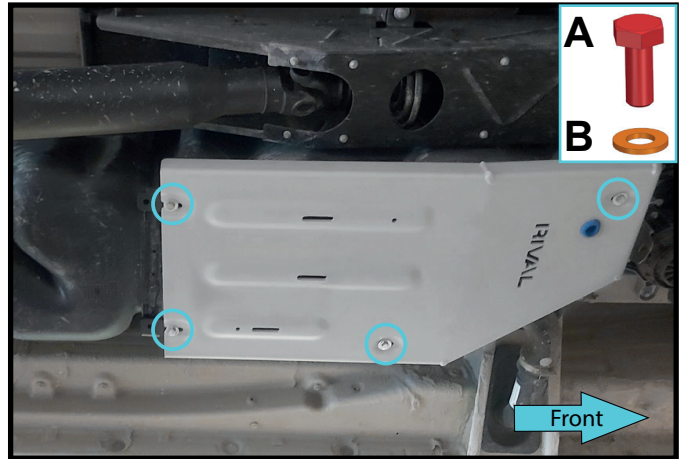


Fig. 8

8. Fix the fuel tank skid plate part 1 (item 1) using bolts M8x25 (item A) with washers 8 (item B) as shown in fig.8.

***Tighten hardware after that.**

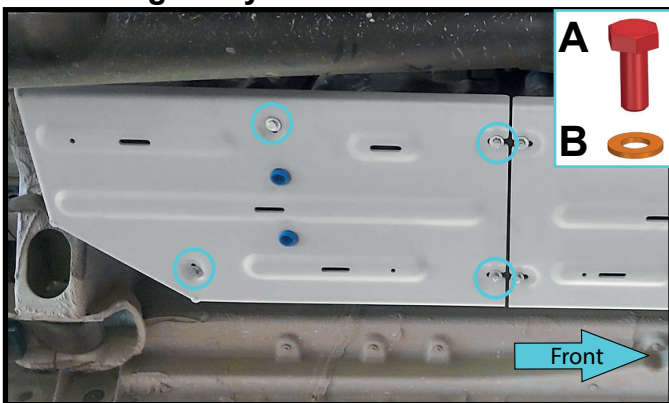


Fig. 9

9. Fix the fuel tank skid plate part 2 (item 2) using bolts M8x25 (item A) with washers 8 (item B) as shown in fig.9.

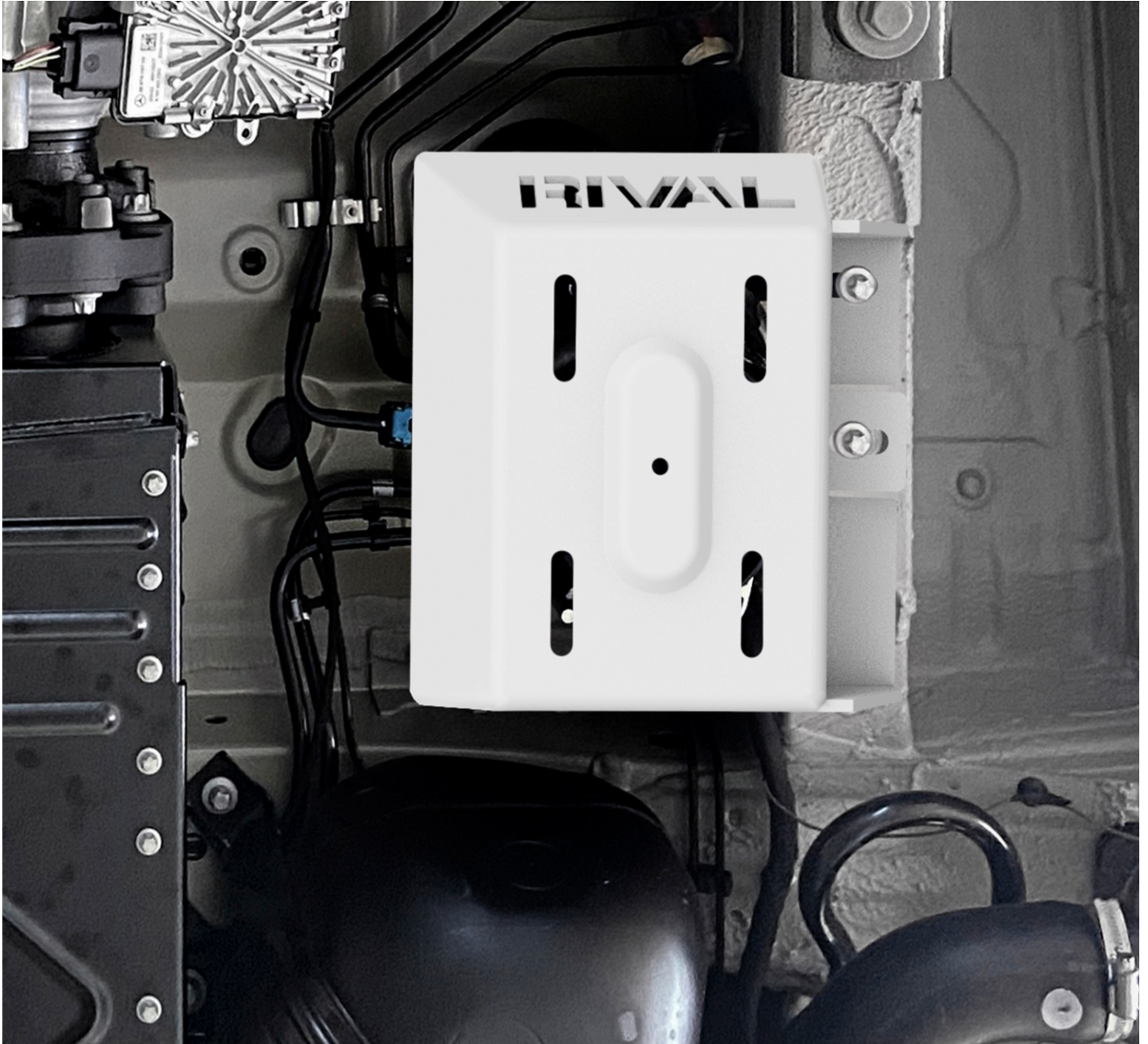
***Tighten hardware after that.**

Before operating a vehicle fitted with RIVAL Skid Plate:

- make sure all fittings are tightened;
- ensure the integrity of the structure and its components.



FUEL FILTER SKID PLATE



Material: aluminum

Part number: 2333.3964.1.6



UP-TO-DATE MANUAL

READ BEFORE INSTALLATION

CAUTION!

To reduce the risk of serious injury or damage to property: before you start installing and using this product, read the full instructions, pay special attention to the conditions of safe use and recommendations for installation! When installing or maintaining this product, it is necessary to use protective goggles. Check the integrity of the installed components and torque all hardware every 250 miles (400 kms). Discontinue use if there is any damage to the structure or fasteners!

NOTICE

Skid plates are supplemental protection. We cannot guarantee protection against all possible damage from impacts. When driving, be careful of objects and terrain that may damage sensitive parts of the vehicle.

SAFETY NOTICE

- The RIVAL skid plate is designed to complement the use and design of the specified vehicle under conditions underlined by the vehicle manufacturer.
- While driving the vehicle at any speed, collision with another vehicle, animal or object must always be avoided.
- Following any collision with another vehicle, animal or object, the RIVAL skid plate and the vehicle must be inspected by a specialized or suitably qualified vehicle technician for possible damage to the components and assemblies in order to confirm suitability for further use of the vehicle.
- It is strongly recommended that you do not operate a vehicle with a damaged skid plate or its components. In the case of damage, please contact the nearest RIVAL dealer. A damaged vehicle or skid plate is extremely dangerous and should be avoided at all cost.
- If applicable, we recommend using a funnel when changing the oil to prevent spills and ensure a clean process.

INSTALLATION NOTICE

- The RIVAL skid plate must be mounted to the vehicle according to this installation manual.
- Personal safety during the installation process must be adhered to at all times.
- Do not install this skid plate on vehicle models other than those listed in this manual.
- We recommend using blue threadlocker on all hardware.
- Estimated time for installation: 1 hour.

Required tools

Basic tool kit
Torque wrench

Torque setting

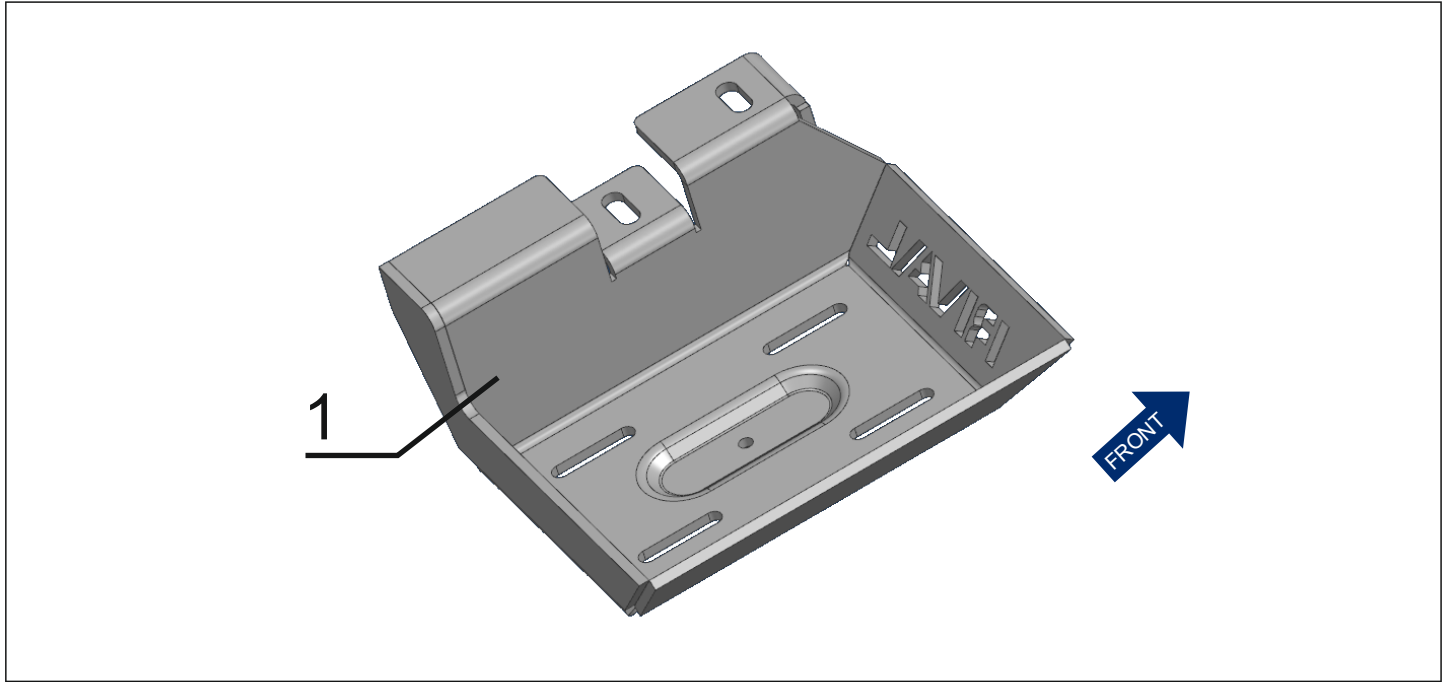
M10 - 47 Nm (34.7 lb/ft)

VEHICLE COMPATIBILITY

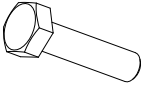
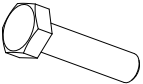

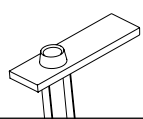
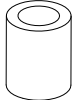


Mercedes Sprinter 2.0; AT; 4WD (2023-present)

PARTS LISTING



1	Fuel filter skid plate
---	------------------------

A		Bolt M10x1.25x60	1
B		Bolt M10x1.25x30	1
C		Washer M10	2
D		Insert nut M10	1
E		Spacer 22mm	1

INSTALLATION PROCEDURE



***If equipped, remove any aftermarket skid plate that might interfere with installation.**

Fig. 1

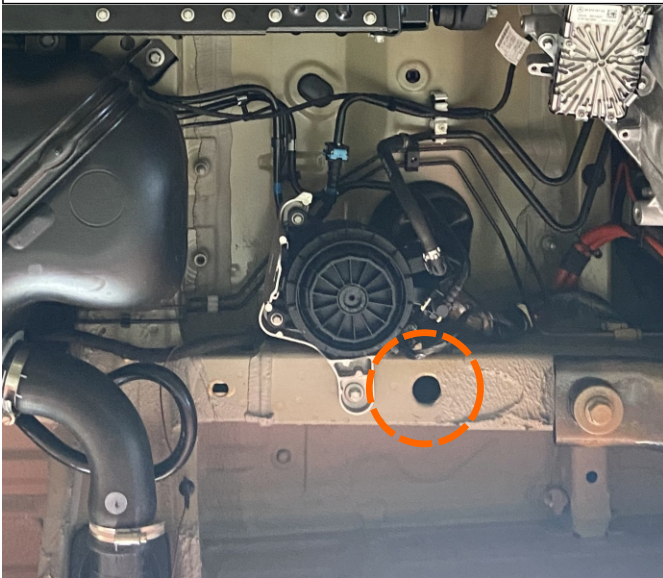


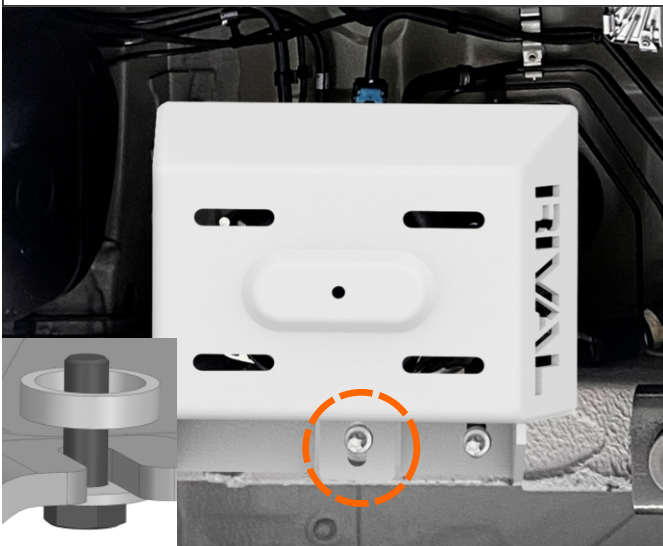
Fig. 2



1. Install insert nut M10 (item D) as shown in fig.1.

2. Unscrew the factory bolt as shown in fig.2.

Fig. 3



3. Install skid plate (item 1) using bolt M10x60, washer M10 and spacer 22mm (items A,C, E) as shown in fig.3.

***Do not tighten yet.**

Fig. 4



4. Secure the remaining mounting point of the skid plate using bolt M10x30 with washer M10 (items B,C) as shown in fig.4

***Once all bolts are inserted, check skid plate alignment and tighten all previously installed hardware.**



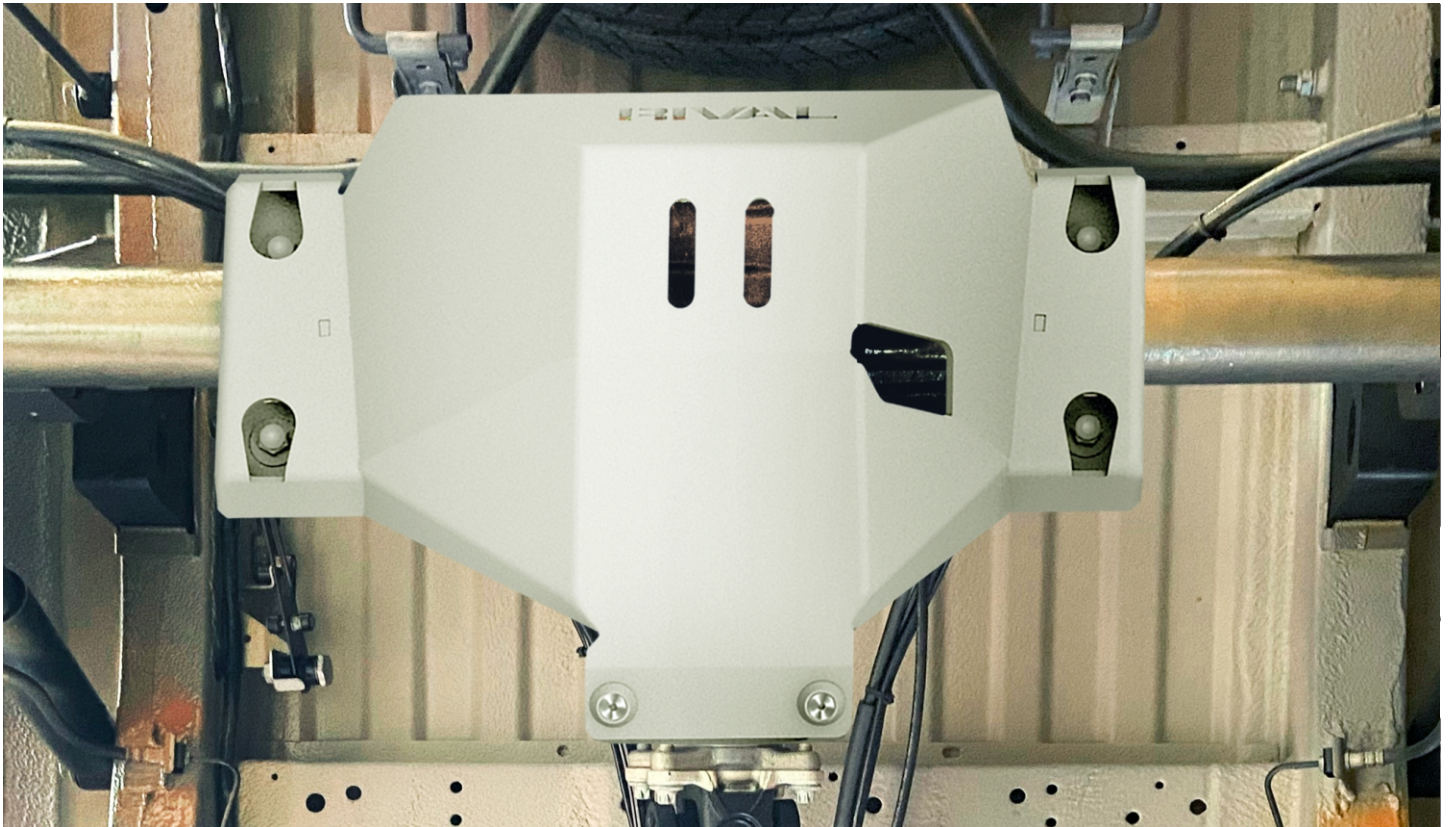
Before operating a vehicle fitted with RIVAL skid plates:

- **Make sure all fittings are properly torqued.**
- **Ensure the integrity of the structure and its components.**

PRODUCT: DIFFERENTIAL SKID PLATE

APPLICATION: MERCEDES-BENZ SPRINTER (2023-Present)

PART NO: 2333.3965.1.6



CAUTION!

To reduce the risk of serious injury or damage to property: Before you start installing and using this product, read the full instructions, pay special attention to the conditions of safe use and recommendations for installation! When installing or maintaining this product, it is necessary to use protective goggles. Check the integrity of the installed components and torque all hardware every 250 miles (400 kms). Discontinue use if there is any damage to the structure or fasteners!

NOTICE

Skid plates are supplemental protection. We cannot guarantee protection against all possible damage from impacts. When driving, be careful of objects and terrain that may damage sensitive parts of the vehicle.

DIFFERENTIAL SKID PLATE

RIVAL

Part number: 2333.3965.1.6

Suited to vehicle: Mercedes-Benz Sprinter 2.1D; AT; 4WD (2023-Present)

Material: Aluminum



SAFETY NOTICE

- * The RIVAL skid plate is designed to complement the use and design of the specified vehicle under conditions underlined by the vehicle manufacturer.
- * While driving the vehicle at any speed, collision with another vehicle, animal or object must always be avoided.
- * Following any collision with another vehicle, animal or object, the RIVAL skid plate and the vehicle must be inspected by a specialized or suitably qualified vehicle technician for possible damage to the components and assemblies in order to confirm suitability for further use of the vehicle.
- * It is strongly recommended that you do not operate a vehicle with a damaged skid plate or its components. In the case of damage, please contact the nearest RIVAL dealer. A damaged vehicle or skid plate is extremely dangerous and should be avoided at all cost.
- * We recommend using a funnel when changing the oil to prevent spills and ensure a clean process.

INSTALLATION NOTICE

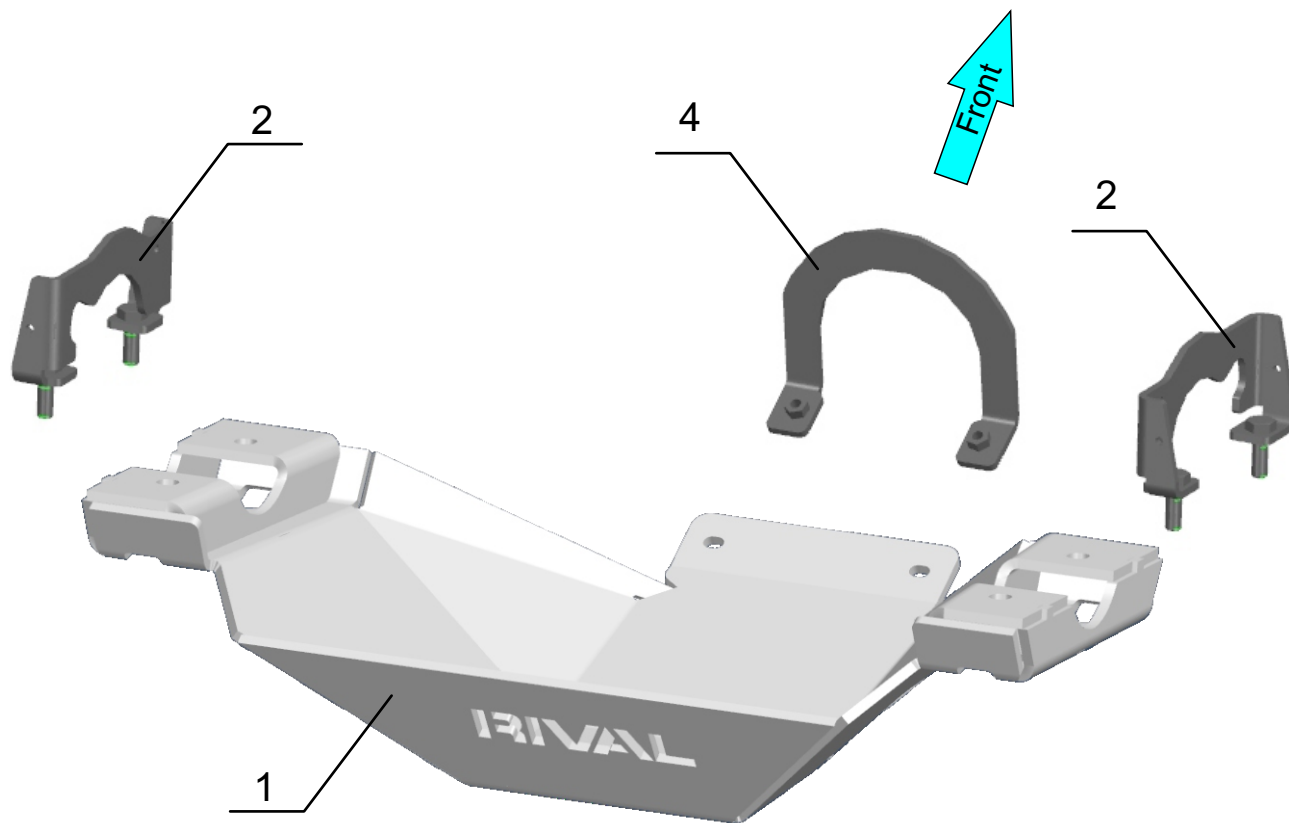
- * The RIVAL skid plate must be mounted to the vehicle according to this installation manual.
- * Personal safety during the installation process must be adhered to at all times.
- * Do not install this skid plate on vehicle models other than those listed in this manual.
- * Estimated time for installation: 1 hour.
- * It's good practice to use a tap on all included hardware and bracketry to ensure ease of final assembly.

REQUIRED TOOLS

- * Basic tool kit
- * Torque wrench

TORQUE SETTING

- * M8 - 24 N·m (17.7 lb/ft)
- * M10 - 47 N·m (34.7 lb/ft)



- 1. Differential skid plate.....Qty 1
- 2. Side bracket.....Qty 2
- 3. Front bracket.....Qty 1



A. Countersunk bolt M8x1.25x30.....	Qty 2
B. Nut M10.....	Qty 4
C. Penny washer M10.....	Qty 4
D. Countersunk washer M10.....	Qty 2

INSTALLATION PROCEDURE

RIVAL

***If equipped, remove any other aftermarket skid plate.**

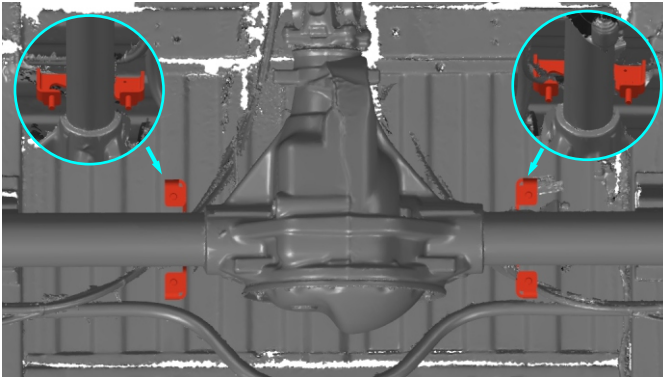


Fig. 1

1. Install side brackets (item 2) as shown in fig.1.

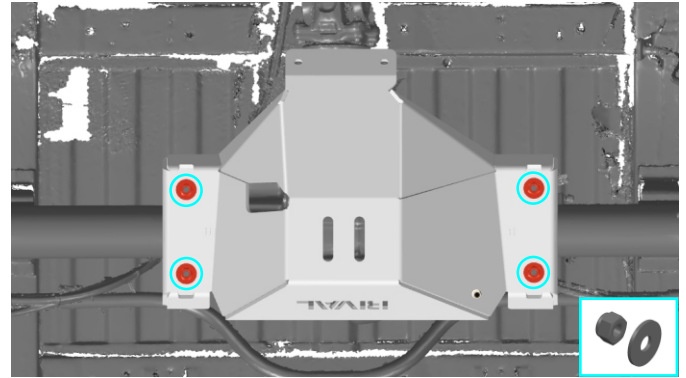


Fig. 2

2. Install differential skid plate (item 1) and secure it using nuts M10 and washers M10 (items B, C) as shown in fig.2.

***Do not tighten yet.**

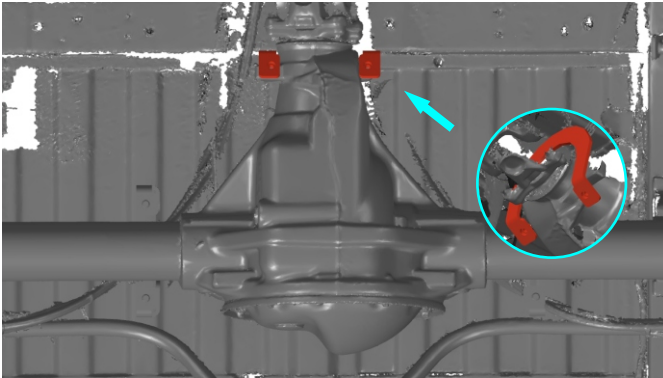


Fig. 3

3. Install front bracket (item 4) as shown in fig.3.

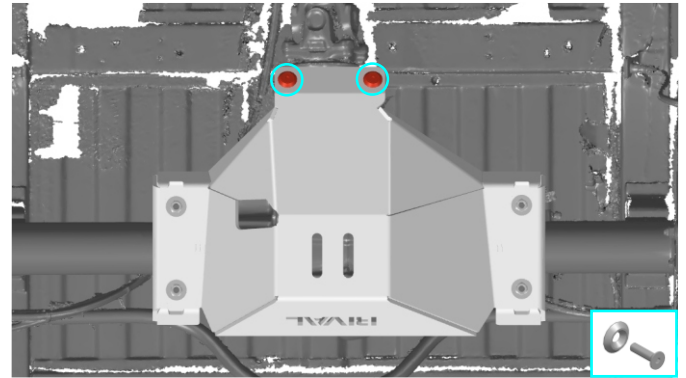


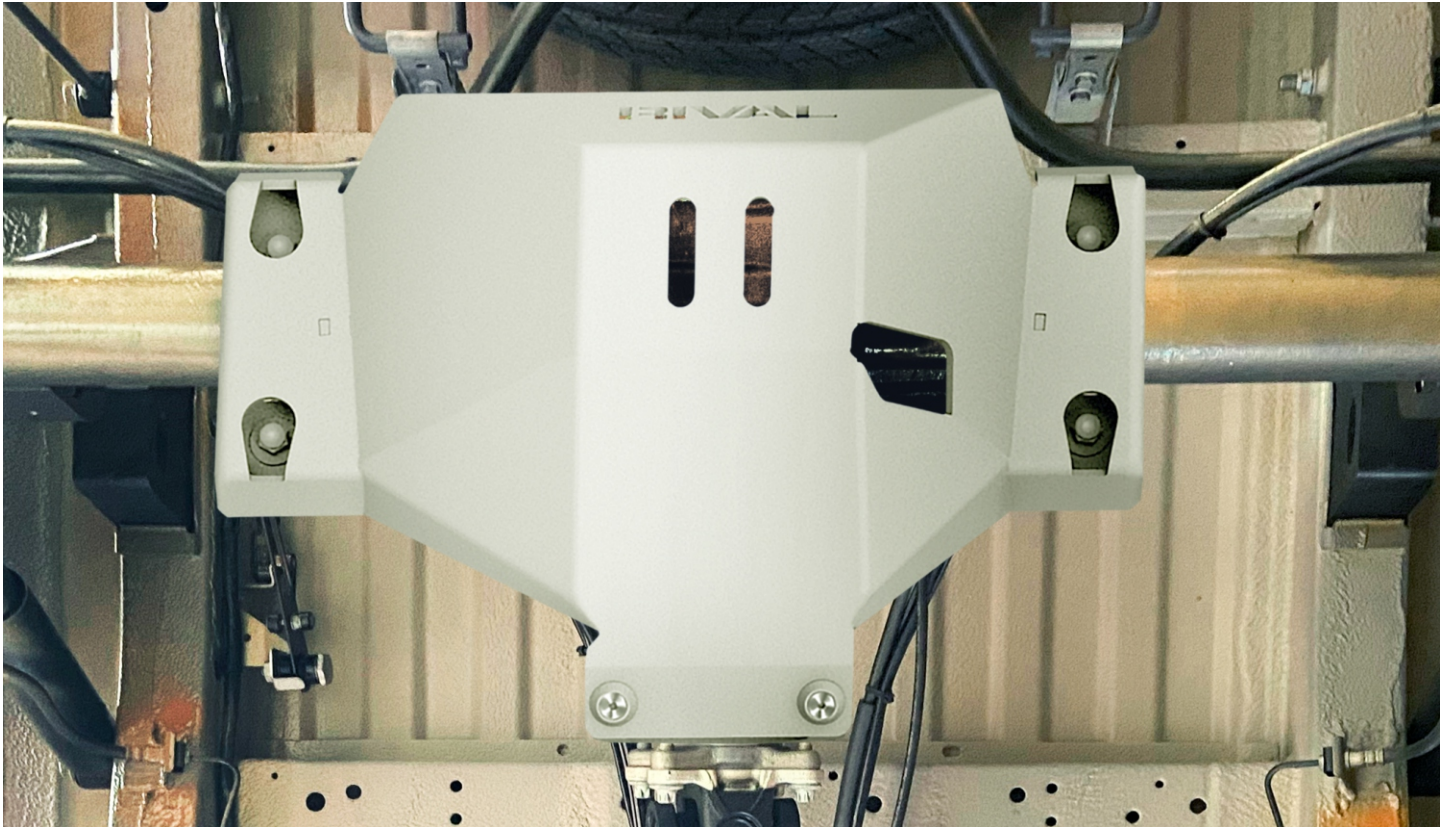
Fig. 4

4. Secure the skid plate on remaining mounting points using countersunk bolts M8x30 and countersunk washers M8 (items A, D) as shown in fig.4.

***Once all bolts are loosely installed, check skid plate alignment and fully tighten all previously installed hardware.**

Before operating a vehicle fitted with RIVAL Skid Plate:

- Make sure all hardware is torqued.
- Ensure the integrity of the structure and all its components.



PRODUCT: MUFFLER SKID PLATE

APPLICATION: MERCEDES-BENZ SPRINTER (2023-Present)

PART NO: 2333.3966.1.6



CAUTION!

To reduce the risk of serious injury or damage to property: Before you start installing and using this product, read the full instructions, pay special attention to the conditions of safe use and recommendations for installation! When installing or maintaining this product, it is necessary to use protective goggles. Check the integrity of the structure and the moment the fastening is tightened every 250 miles (400 kms) of mileage. Do not use this product if there is damage to the structure or fasteners!

NOTICE

Skid plate is an additional protection, but it can not guarantee to protect against all possible damage in collisions. When driving, be careful of objects and terrain that may damage sensitive parts of the vehicle.

MUFFLER SKID PLATE

RIVAL

Part number: 2333.3966.1.6

Suited to vehicle: Mercedes-Benz Sprinter 2.1D; AT; 4WD (2023-Present)

Material: Aluminum / Steel



SAFETY NOTICE

- * The RIVAL skid plate is designed to complement the use and design of the specified vehicle under conditions specified by the vehicle manufacturer.
- * While driving the vehicle at any speed, collision with any other vehicle, animal or object must always be avoided.
- * Following any collision with any other vehicle, animal or object, the RIVAL skid plate and the vehicle must be inspected by a specialized or suitably qualified vehicle repairer for possible damage to the components and assemblies in order to confirm suitability for further use of the vehicle.
- * It is strongly recommended that you do not operate a vehicle with a damaged skid plate or its components. In the case of damage, please contact the nearest RIVAL dealer. Vehicle, or where the skid plate has been damaged, is extremely dangerous and must be avoided at all cost.

INSTALLATION NOTICE

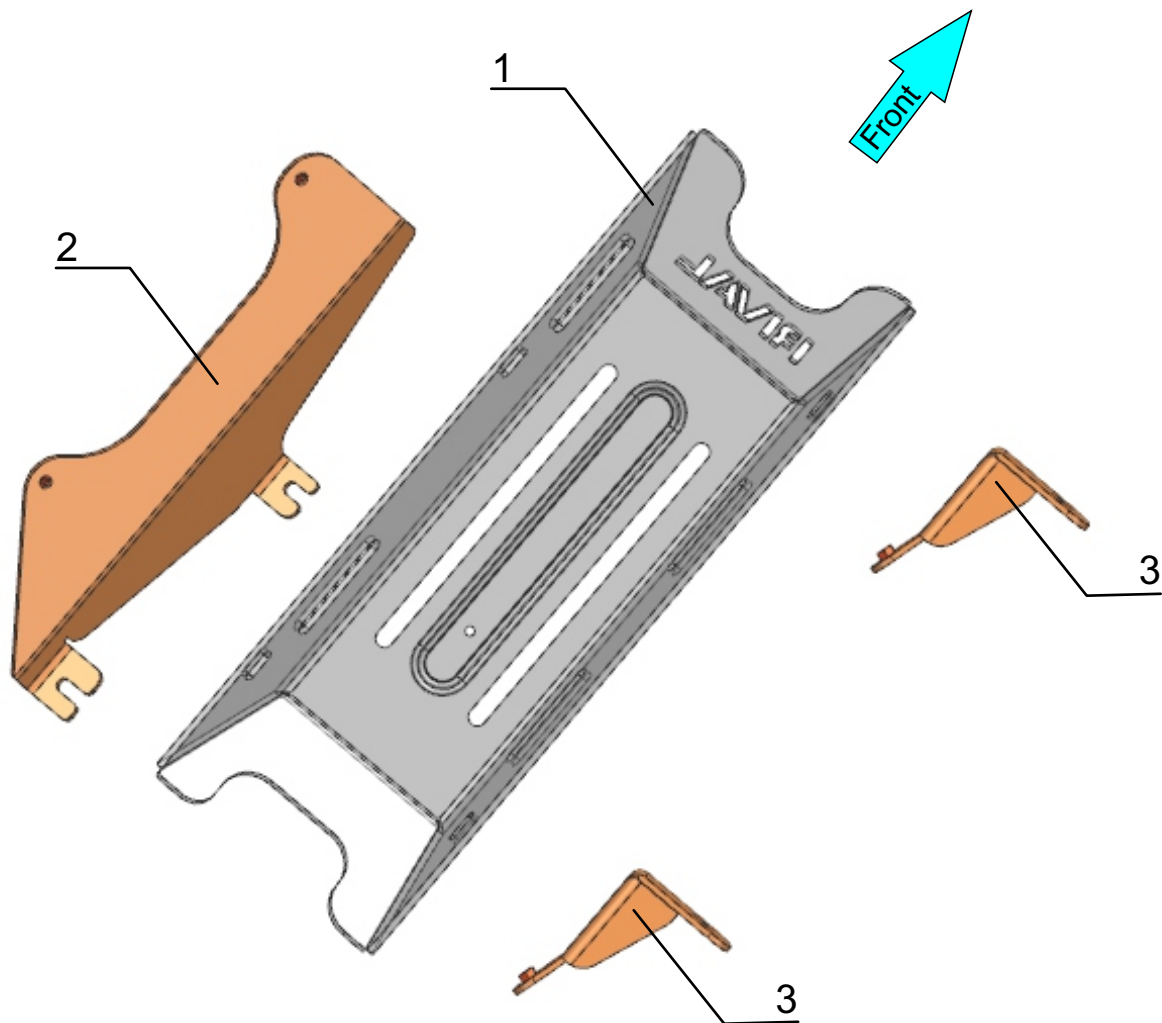
- * The RIVAL skid plate must be mounted and affixed to the vehicle according to this installation manual.
- * Personal safety during the installation process must be adhered to at all times.
- * Do not install this skid plate on vehicle models other than those allowed in this manual.
- * Estimated time for installation: 1 hour.

REQUIRED TOOLS

- * Basic tool kit
- * Torque wrench

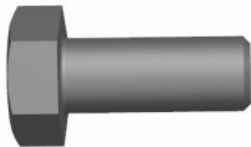
TORQUE SETTING

- * M8 - 24 N·m (17.7 lb/ft)



- 1. Skid plate.....Qty 1
- 2. Left bracket.....Qty 1
- 3. Right bracket.....Qty 2

A



B



C



A. Bolt M8x25.....	Qty 6
B. Washer M8.....	Qty 8
C. Insert nut M8.....	Qty 2

INSTALLATION PROCEDURE

RIVAL

***If equipped, remove factory cover or any other aftermarket skid plate.**

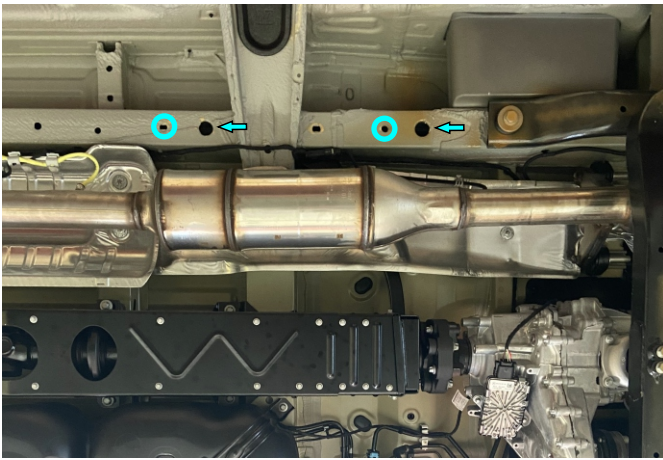


Fig. 1

1. Install insert nuts M8 (item E) as shown in fig.1

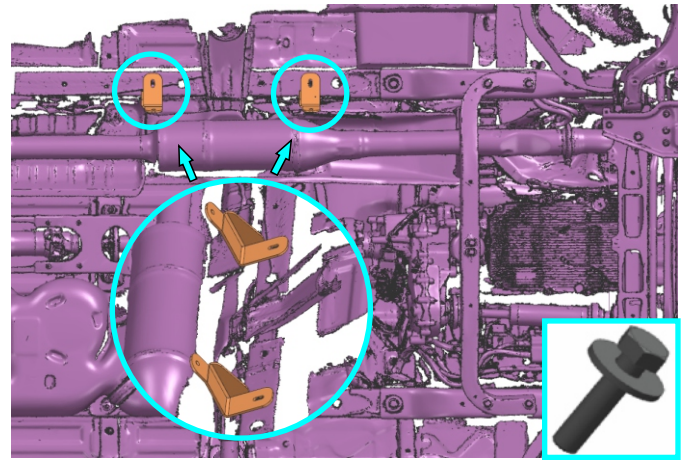


Fig. 2

2. Install 2 right brackets (item 3) using bolts M8x25 and washers M8 (items A,B) as shown in fig. 2

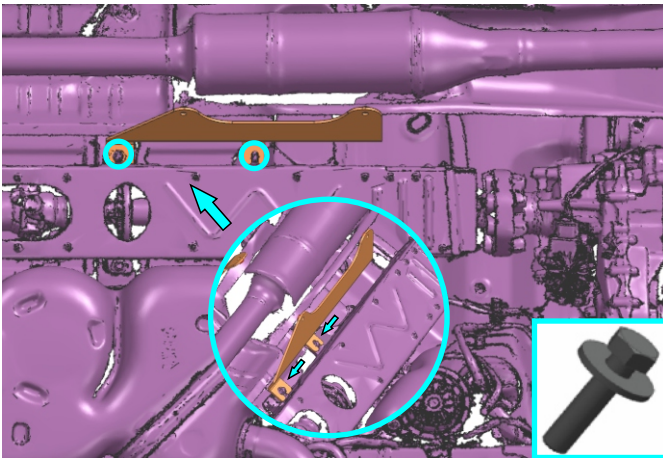


Fig. 3

3. Remove two factory bolts. Install left bracket (item 2) using factory bolts and washers M8 (item B) as shown in fig.3.

***Do not tighten yet.**

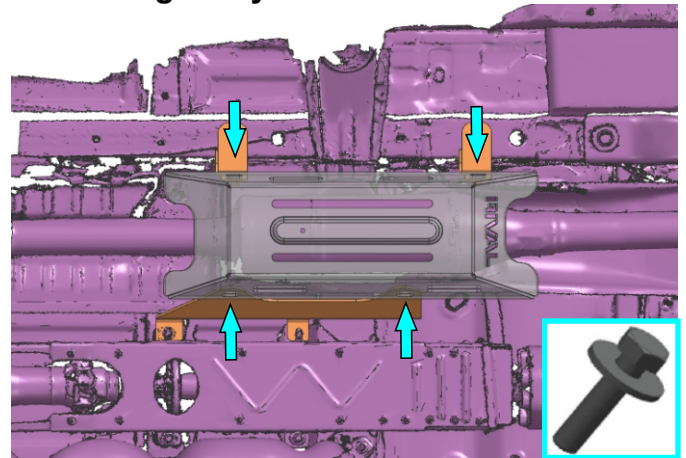


Fig. 4

4. Secure skid plate (item 1) using bolts M8x25 and washers M8 (items A,B) as shown in fig.4.

***Once all bolts are inserted, check skid plate alignment and tighten all previously installed hardware.**

Before operating a vehicle fitted with RIVAL Skid Plate:

- make sure all fittings are tightened;
- ensure the integrity of the structure and its components.

