FJ CRUISER

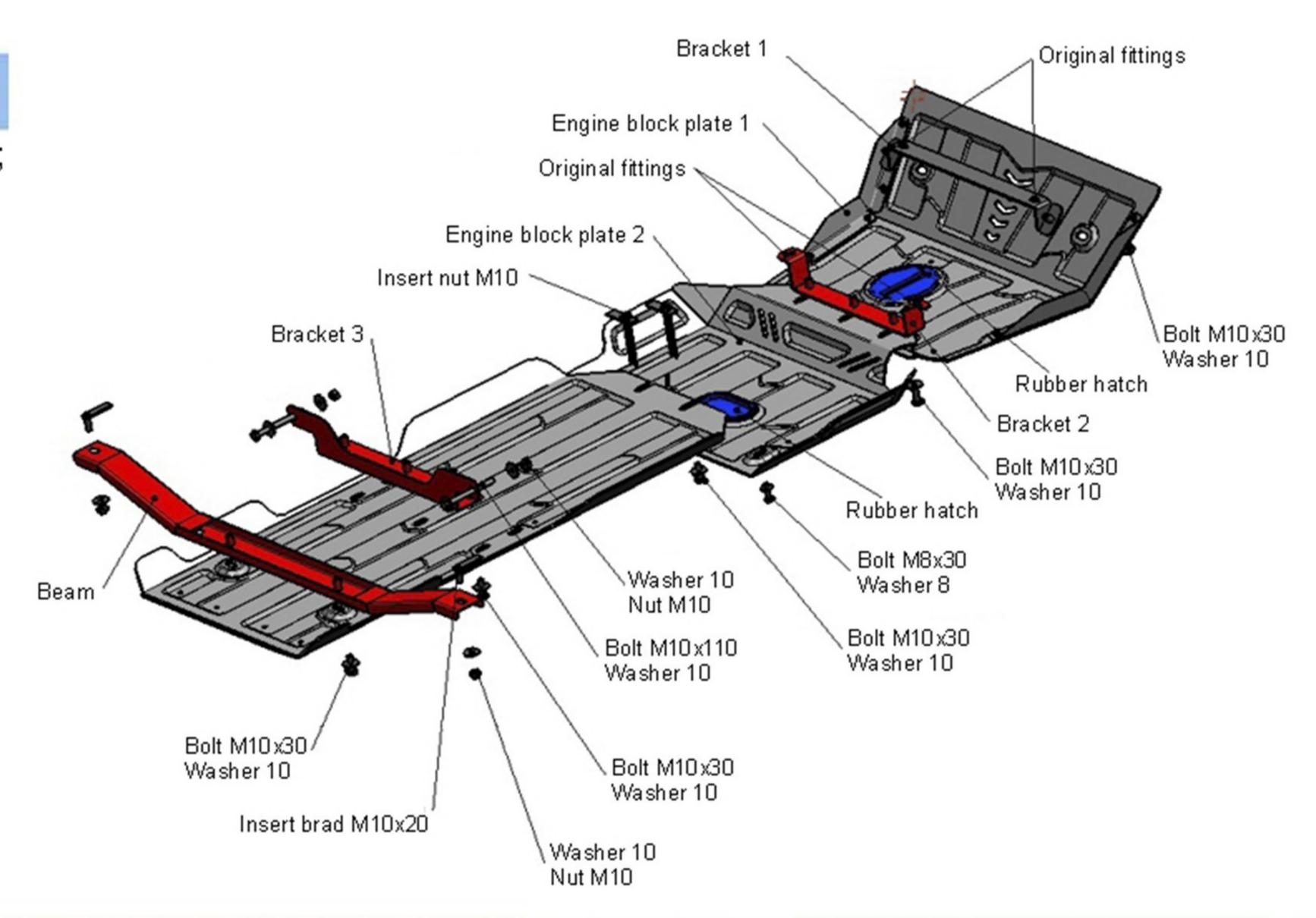
No.: 5789.1 Engine block plate 1; 5784.1 Engine block plate 2;

5785.1 Gearbox & transfer case

Body: All Year: 2010-Engine: 4.0 Thickness: 4mm

FITTING KIT

| 1. Bolt M8x30 | 2 pc |
|--------------------|-------|
| 2. Bolt M10x30 | 12 pc |
| 3. Bolt M10x110 | 2 pc |
| 4. Nut M10 | 4 pc |
| 5. Washer 8 | 2 pc |
| 6. Washer 10 | 18 pc |
| 7. Insert nut M10 | 2 pc |
| 8. Insert brad M10 | 2 pc |
| 9. Bracket 1 | 1 pc |
| 10. Bracket 2 | 1 pc |
| 11. Bracket 3 | 1 pc |
| 12. Beam | 1 pc |



INSTALLATION INSTRUCTIONS

- 1. Remove original plastic cover.
- Mount brackets 1 and 2 to the original threaded apertures with original fittings.
- 3. Screw bolts M10x30 into bracket 2, then place rear end of engine block plate 1 on mounted bolts M10x30. Fix the front end of the plate to bracket 1 with bolts M10x30.
- 4. Mount insert nuts M10 above the apertures of middle part of underframe.
- 5. Place front end of engine block plate 2 under rear end of engine block plate 1. Fix the rear end of engine block plate 2 to mounted insert nuts M10 with bolts M10x30, then fix it to original threaded apertures with bolts M8x30.
- 6. Fix bracket 3 to the cross-beam of the vehicle with bolts M10x110 and nuts M10. Mount insert brads M10x20 into apertures of underframe, then fix the beam 14 to them with nuts M10.
- 7. Place front end of gearbox & transfer case plate under the engine block plate 2, fix its rear end to mounted beam and bracket 3 with bolts M10x30.
- 8. Tighten all screws (50 Nm for M10, 30 Nm for M8, 10 Nm for M6). Use of pneumatic tools is prohibited.

