

INSTALLATION INSTRUCTIONS

- 1. Remove original plastic cover from transfer case and remove original cross-beam.
- 2. Mount left and right brackets to the beam of underframe with insert nuts M10x65/15 and bolts M10x20.
- 3. Mount beam 1 to original threaded apertures of underframe with original fittings.
- 4. Mount beam 2 to original threaded apertures of underframe with original fittings.
- 5. Place insert nut M10x100/50 above the aperture in the underframe.
- 6. Screw original bolts out of fuel filter, then mount fuel filter plate to original threaded apertures with the bracket and original fittings.
- 7. Fix engine block & gearbox plate to left and right brackets with with bolts M10x50 through bushings h=20mm. Then fix the plate to beam 1 with bolts M10x30. After that fix it to mounted insert nut with bolts M10x30.
- 8. Place front end of transfer case plate 1 under the engine block & gearbox plate. Fix its rear end to beam 2 with bolts M10x30.
- 9. Connect trasfer case plate 1 and fuel filter plate with transfer case plate 2 and bolts M10x25.
- 10. Tighten all screws (50 Nm for M10, 30 Nm for M8, 10 Nm for M6). Use of pneumatic tools is prohibited.

